GEAR UP

KUMHO TIRE ANNUAL REPORT 2023







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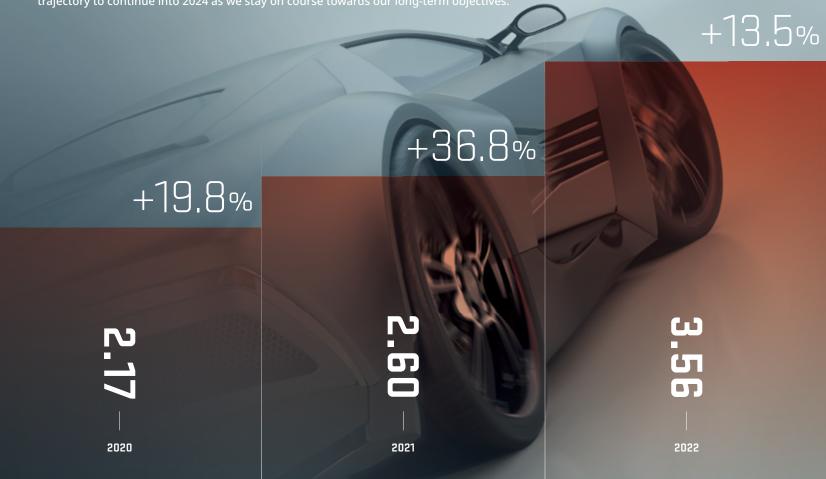


In 2023, Kumho Tire marked an extraordinary milestone, achieving record-breaking sales and operating profits, thus executing a complete turnaround in our business performance. This remarkable success, realized amidst an unpredictable global landscape, serves as a testament to our advanced tire technology developed over the years, the relentless dedication of our team, and the unwavering support of our valued customers. In the months and years ahead, we remain committed to surpassing these accomplishments by striving for excellence and paving the way for an even brighter future.

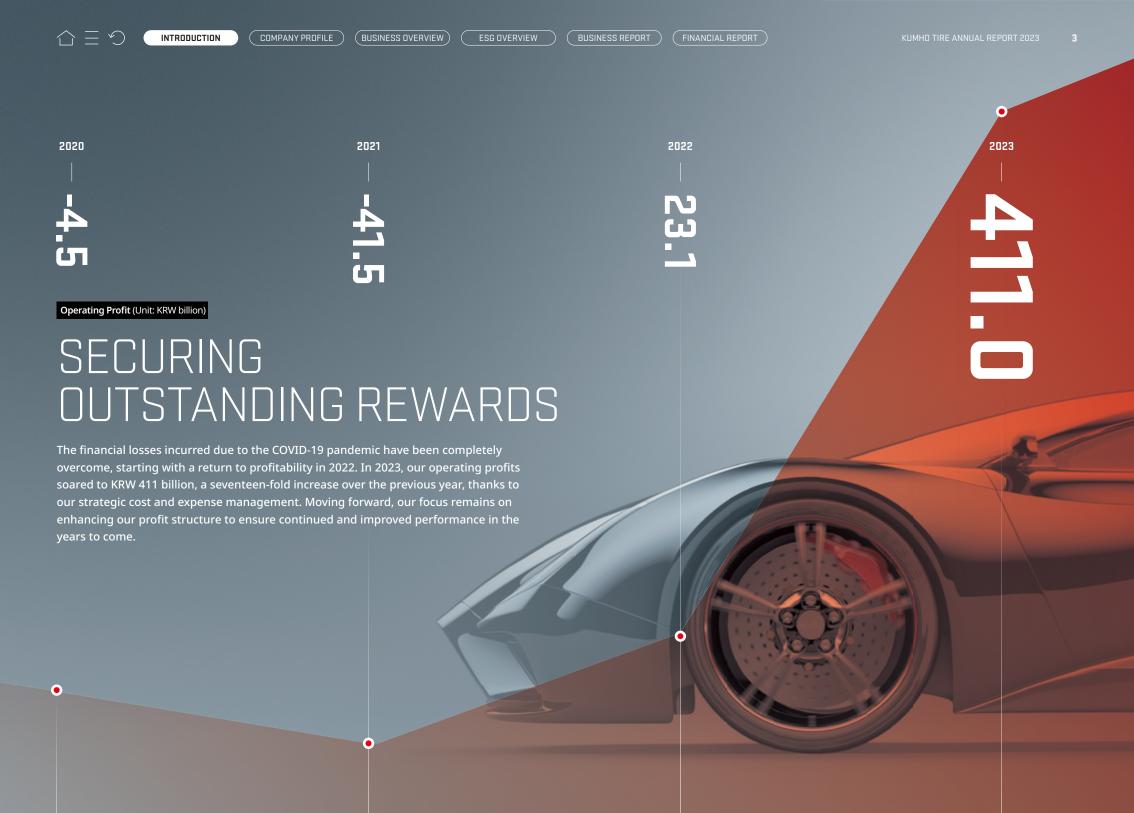
TURNING VISION INTO TANGIBLE RESULTS

With sales revenue reaching the KRW 4 trillion mark in 2023, Kumho Tire has now posted a sustained double-digit growth rate for three consecutive years. This journey began from the early sales figures in the KRW 2 trillion range in 2020, and through persistent improvements across all departments and an expansion of our global sales network, we have doubled our growth in just three years. We anticipate this growth trajectory to continue into 2024 as we stay on course towards our long-term objectives.

Sales Revenue (Unit: KRW trillion)



2023



Kumho Tire sells products in countries around the world, from North America, Europe and Asia to the Middle East and Africa. Our forward-looking strategy involves tailoring our marketing efforts and product offerings to meet the unique needs and preferences of each regional market, thereby expanding our global market share. Currently, we are taking full advantage of our existing production system to support efficient global sales expansion. With our next steps forward, we are poised to achieve further sales growth and market expansion, as we have in place a number of investment plans in futureoriented production facilities.

22.2%

Overseas Proportion of Total Sales

18%

23.8

15.4



Kumho Tire's portfolio boasts an extensive range of premium products. One prime example of this is EnnoV, which is designed to cater to the diverse preferences of our customers. Today, we are proactively addressing the demands of new markets with high-performance, large-diameter tires that are optimized for various vehicle types, including SUVs, electric, and hybrid vehicles. Powered by ongoing innovation and technological advancements, Kumho Tire aims to lead the paradigm shift of the tire industry.

Sales Proportion of Large-Diameter Tires (Unit: %)

2021

36.0

2022

36.7

34.3

2023

38.0



FUTURE GROWTH

In a rapidly evolving business environment, only those who are well-prepared can seize on opportunities and forge their own path forward. In the face of numerous challenges, Kumho Tire has consistently focused on technological innovation while also building up our production capabilities. These efforts have helped strengthen our brand value as we take accountability for all the decisions we make. Looking ahead, we are ready to leverage our accumulated achievements and capabilities to usher in an even better tomorrow.





Kumho Tire takes pride in our legacy of innovation, having developed the world's first ultra-large-diameter (26-28 inches) tire, the ECSTA STX, in 2002. Our identity is deeply rooted in our technological prowess, which is evidenced by a series of industry firsts—from Korea's first electric vehicle-specific tire to the pioneering K-Silent Ring noise reduction technology. We are more determined than ever before to continue leading the tire industry into the future, and remain driven by our relentless pursuit of innovation and excellence.

ARCHITECTING **EXCELLENCE**



A system for sensing tire and road surface conditions

· AIRLESS TIRE

A non-pneumatic tire

· AIRBORNE TIRE

A tire for urban air mobility (UAM) systems







Kumho Tire's focus on developing tires for electric vehicles has garnered recognition and partnerships with industry giants like Hyundai, Kia, and Volkswagen as a result of our products' superior durability, wear resistance, low rolling resistance, and low noise levels. Our groundbreaking nonpneumatic tires, designed for renewable materials and capable of highspeed travel, have successfully undergone speed endurance tests at speeds of up to 140 km/h, while our airborne tires for urban air mobility (UAM) have won the highly prestigious Red Dot Design Award (2022) and iF Design Award (2023).

· MAJESTY 9 SOLUS TA91 EV Hyundai Motors KONA EV

· CRUGEN HP71 EV Kia EV6·EV9 / Volkswagen ID.4



At the heart of our strategy lies the expansion of our global production footprint and capacity, both of which have set the stage for unparalleled growth. Proximity to markets and geographical advantages not only allow us to seamlessly adapt to shifting demands and the rise of protectionist trade policies but also to increase profitability through stable logistics costs. With continuous facility investments and the strategic expansion of operational bases, Kumho Tire is preparing for the future by making far-sighted management decisions.





KETC (GERMANY)



BOOSTING **OUR POTENTIAL**

Kumho Tire's Annual Global Production Capacity (Unit: 1,000 tires)

Kumho Tire operates a total of eight production bases in Korea, China, the United States, and Vietnam, and is increasing its production capacity through steady investments. After completing the expansion of our Vietnam plant in 2023, we secured a production capacity of over 62 million units, thereby enhancing our responsiveness to the world's largest tire market, the United States. Looking ahead to 2024, we are actively exploring further expansion measures and new projects internationally, along with the strategic relocation of our Gwangju plant and investment in facilities in Korea.



Kumho Tire is increasing its supply of OE tires to global automobile brands and validating our technological capabilities through tire tests conducted by leading European automotive magazines. Our superior design competitiveness is recognized every time we receive awards from global design competitions, while customer evaluations reaffirm the results of our efforts in quality and service. As such, we are continually verifying our capabilities, expanding our communication, and enhancing the value of our brand through numerous accolades and acknowledgments.

THRIVING ON TRUST

GLOBAL OE PARTNERS

30+1

Hyundai Motor Group (Hyundai, Kia) Volkswagen Group (Volkswagen, Audi, Škoda, SEAT), Mercedes-Benz, Renault-Nissan (Renault, Renault Korea Motors, Nissan), GM, KG Mobility, VINFAST, BYD, SAIC, Geely Auto

DESIGN AWARDS



Red Dot Design Award, iF Design Award, Good Design Award 2023 (G-Mark), 2023 CGD Award



MAGAZINE TEST

10

ADAC Motorwelt, Auto Zeltung, Auto Bild, Auto Bild Sportscars, Technical World, Za Rulem, 4X4 Magazine, Auto Bild Allrad, ACF Lenkrad. Tire Rack

CUSTOMER SATISFACTION SURVEYS

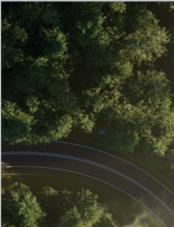


No. 1 in the Durable Goods Manufacturing
Passenger Car Tires category
Korean Customer Satisfaction Index (KCSI)
(19th consecutive year) & Korean Net Promoter Score
(KNPS) (16th consecutive year)
(Korea Management Association Consulting)

Kumho Tire's OE partnerships extend to electric vehicles like the Hyundai KONA EV, Kia EV9, EV6, and Volkswagen ID.4. From corporate customers to individual clients, the high level of trust we have worked tirelessly to build has been validated by our winning first place for 19 consecutive years in the Korean Customer Satisfaction Index (KCSI) and for 16 years in the Korean Net Promoter Score (KNPS) as the most recommended tire company by customers. Furthermore, by achieving excellent ratings in automobile magazine tests, including those carried out by ADAC Motorwelt and Auto Bild, and winning awards from Red Dot and the iF Design Award, among others, we have clearly shown and been recognized for our quality expertise, which has enhanced our brand value.







Guided by a company-wide ESG management roadmap, Kumho Tire is diligently enhancing its performance metrics while broadening its involvement in global sustainability initiatives. In 2023, we became the first Korean tire maker to declare support for the Task Force on Climate Related Financial Disclosures (TCFD). Later, we established an ESG Committee under our Board of Directors, underscoring our deep-rooted commitment to sustainable management practices. As a company that is pioneering the development of eco-friendly products, we take great responsibility in our supply chain and are always working hard to improve the work environment, respect for human rights, and the quality of life for our employees—efforts that have been recognized by global evaluation bodies.

MSCIESG EVALUATION



AA grade: industry-leading level

ESG EVALUATION BY KCGS*



Environmental: A, Social: A+, Governance: B+

*Korea Institute of Corporate Governance and Sustainability

DRIVING POSITIVE CHANGE

Corporate sustainability thrives in a healthy and constructive society. Our aim is not to flaunt our achievements but to seek sustainable growth for the welfare of humanity and the planet. Through responsible ESG management practices, Kumho Tire is organizing systems, setting goals, reviewing progress, and continually making improvements to bring about a better world for everyone.

PROPORTION OF SUSTAINABLE MATERIALS

80%

Developed tires with 80% sustainable materials, including carbon black, recycled PET, and recycled steel code

GOVERNANCE





Established an ESG Committee under the Board of Directors, with a majority of members being outside directors



SUSTAINABLE FUTURE

The essence of sustained growth in an ever-evolving business landscape lies in our resilient core, a vision that unifies our collective strengths, and the foresight to anticipate and navigate the winds of change. Kumho Tire has emerged stronger from adversity, proof of our commitment to the growth we have long promised. With the lessons learned and the strength gained from overcoming past challenges, we are dedicated to unlocking a sustainable future for all.

CEO Message

INTRODUCTION



Esteemed shareholders of Kumho Tire.

As dawn breaks on 2024, the auspicious Year of the Wood Dragon, I extend my heartfelt gratitude to each of you for your steadfast support and trust in Kumho Tire's journey. It is with sincerity when I say that I hope this year brings unparalleled prosperity and joy to you and your loved ones.

In retrospect, 2023 was a testament to Kumho Tire's resilience in the face of adversity: navigating through the tempest of global unrest, inflationary pressures, and economic challenges. However, while remaining united in purpose, the Kumho Tire family charted a course towards remarkable achievements, culminating in historic performance results. This journey was marked by significant milestones, including our ascendancy as a leading supplier to the global EV market, securing top-tier ESG ratings, expanding our Vietnam factory, and strengthening our financial infrastructure.

With an ambitious vision for 2024, we have set forth a target of KRW 4.56 trillion in sales, a pinnacle never before reached in Kumho's history. Despite the shadows cast by geopolitical tensions, namely those stemming from the conflicts in Russia-Ukraine and the Middle East, unstable export logistics, and the specter of a global economic slowdown, as well as mixed forecasts for EV market growth, we stand resolute in our mission to forge a path of steadfast growth amidst these uncertainties.

As we step into this new chapter of our ever-evolving story, I am eager to share some key strategic initiatives that will illuminate Kumho Tire's path to an even brighter future together with our valued shareholders:

First, we aspire to elevate Kumho Tire to the echelons of premium branding.

Traditionally, Kumho has appealed to international customers by offering value-for-money or budget brands, an approach grounded in our consistent quality. However, it is now time for a strategic pivot, as this positioning no longer serves us well in the face of aggressive price competition from new entrants from China and Southeast Asia. We are now setting our sights on the premium tire market, including for EVs, where we can fully leverage our technological strengths. Our goal is to elevate product quality and supply chain stability to secure a distinctive position in the market.

Against this backdrop, 2024 will see us harnessing digital twin technology to introduce superior products, starting with the PS72.

This move is aimed at not only establishing new industry benchmarks but also at meeting the rigorous expectations of our consumers. Furthermore, we plan to strengthen our business partnerships with global automobile brands, enhancing our supply chain reliability in international markets, and thereby elevating our brand value to a whole new level.

Second, we are committed to achieving profit-driven qualitative growth.

Over the past three years, our sales volume has increased by 15% annually, marking the fastest growth in both quality and quantity within the tire industry. Determined to carry on with this growth rate, we have set a sales target of 61 million units for 2024.

We aim to focus on growth in high-profit markets and improvements in existing markets, leveraging AI and big data across the board to eliminate inefficiencies and loss factors, and thus transforming ourselves into the industry's leading company based on a highly profitable structure.

Third, we are committed to nurturing a culture of harmony and mutual respect between labor and management.

Our collective resilience has steered us through tumultuous times that posed a very real existential threat to the company. Now, however, it is our shared vision to cultivate a workplace where everyone can work with a sense of pride and satisfaction in their work. Advancing our dedication to ESG principles in the practice of social responsibility, environmental improvement, and transparent governance, labor and management will work hand in hand to foster a workplace that champions safety, health, and the well-being of our employees.

The Year of the Wood Dragon symbolizes the meeting of the blue "Wood (甲)" and the "Chen (辰)" dragon, which, when taken together, represents the Azure Dragon. The Azure Dragon signifies positive energy towards new opportunities and challenges, promising new beginnings and prosperity. Like the proverbial carp leaping through the dragon's gate along the Yellow River, everyone at Kumho Tire united in a One Team Spirit—is committed to soaring as high in the skies above like the Azure Dragon, overcoming the challenges and uncertainties that 2024 may pose.

I wish all of you health, happiness, and prosperity in the coming year. Thank you for your continued partnership and trust in Kumho Tire.

> President & CEO Kumho Tire Co., Ltd.



Key Figures

KRW 411. Obillion

COMPANY PROFILE

Total Liabilities

Total Equity

BUSINESS OVERVIEW

ESG OVERVIEW

3,060.6

1,281.6

BUSINESS REPORT

3,450.4

1,244.6

FINANCIAL REPORT

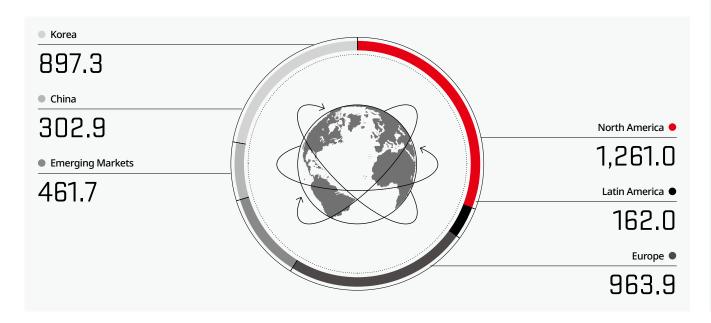
3,431.9

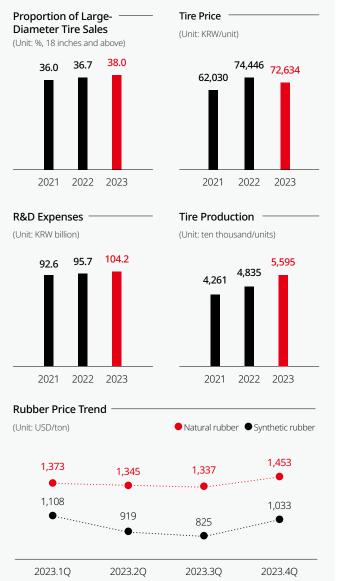
1,399.1

Financial Highlights

(Unit: KRW billion, on a consolidated basis) 2022 2021 2023 Sales 3,559.2 4,041.0 2,601.2 Sales **Operating Profit** -41.5 23.1 411.0 KRW **4**, **0**41. **0** billion Operating Profit Margin 0.65% -1.60% 10.2% -71.9 -77.5 Net Profit 171.8 **Operating Profit Total Assets** 4,342.2 4,695.0 4,831.0

Sales by Region -(unit: KRW billion)





News Highlights

Feb. 2023

Establishment of an ESG Committee

INTRODUCTION

COMPANY PROFILE

In February 2023, Kumho Tire inaugurated its ESG Committee as a dedicated body within its board of directors. Created to supervise comprehensive ESG management—from strategybuilding to performance review—the committee aims to embed ESG principles throughout the organization. It consists of three members, including two outside directors, to ensure a blend of professional insight and independence.



Kumho TCR World Tour Title Sponsorship Agreement

Kumho Tire has entered into a title sponsorship agreement with the WSC Group, exclusively providing tires for the Kumho TCR World Tour (KTWT), which is staged across seven countries around the world. After initiating major TCR European event sponsorships in 2022, the company broadened its engagement in 2023 with the World Tour and several other regional and national series, reinforcing the brand reputation of its high-performance tires. With this agreement signed, our commitment as the title sponsor for the TCR World Tour series is set to continue through 2024.



Mar. 2023

BUSINESS OVERVIEW

Declaration of Support for the TCFD

Kumho Tire was the first tire company in Korea to endorse the Task Force on Climate-related Financial Disclosures (TCFD). With over 3,400 companies and institutions participating worldwide, the TCFD recommends that companies disclose climate changerelated information and reflect it in their decision-making process. Kumho Tire has been disclosing information according to TCFD recommendations in its sustainability reports since 2022.

BUSINESS REPORT



Praise from European Car Magazines in Tire Tests

Kumho Tire received top marks for the ECSTA HS52 in ADAC Motorwelt's tire performance test, giving it the highest evaluation among all Korean tires. Additionally, the ECSTA PS71 earned a "Good" grade from Auto Bild, securing fifth place among 50 competing brands.



Apr. 2023

KATC Named a "Best Place to Work"

In 2023, the Kumho America Technical Center (KATC) was recognized as a "Best Place to Work Top 9" by Rubber News, a noted rubber industry news publication, highlighting Kumho's commitment to fostering a balanced work-life environment for its employees. This accolade reflected the company's efforts as compared to more than 1,000 rubber-related entities in the U.S. and Canada.



Red Dot and iF Design Award Wins

Kumho Tire's advanced technologies have been honored with awards for both mass-produced and conceptual tires. The Road Venture AT52, an on/off-road tire, won in the Product category at the Red Dot Award Ceremony 2023. Following this, Kumho's Airborne Tire, designed for urban air mobility (UAM), brought home a main prize at the iF Design Award Night.



News Highlights

INTRODUCTION

May 2023

Selected as a Partner for the Kia EV9

The global automotive industry's trust in Kumho Tire underscores its reliable technological prowess, which spans high-inch, highperformance, and electric vehicle tires. In April 2023, Kumho Tire was chosen to supply OE tires for Hyundai's KONA EV and Volkswagen's SUV model TAOS. This was followed by a selection in May for Kia's flagship large SUV, the EV9, and Volkswagen's Atlas successor model in June. Especially noteworthy is Kumho Tire's ongoing partnership with electric vehicle models, such as the Kia EV6 and Volkswagen ID.4, both of which have been rolling on Kumho tires since 2022. This continuous collaboration highlights Kumho Tire's distinctive technological prowess in the realm of electric vehicle tires.



Nov. 2023

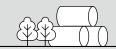
Kumho Tire ECSTA Racing Team Wins 2023 CJ Super Race Championship

The ECSTA Racing Team clinched the driver and team championship titles at the 2023 CJ Logistics Super Race Championships. At 21, racer Lee Chan-joon set a new record as the youngest champion in the Super 6000 class, earning the top driver's honor. Dominating the season from the opening round with double podium finishes, the ECSTA Racing Team then solidified its status as Korea's top racing team by winning the team championship.



Development of Products with 80% Sustainable Materials

Guided by the goal of making tires from 100% sustainable materials by 2045, Kumho Tire is channeling its R&D resources towards this objective in a highly conscientious manner. In 2023, we achieved a milestone by developing a tire comprised of an 80% sustainable material mix. To further enhance the incorporation of eco-friendly synthetic rubber and carbon black in our manufacturing processes, we have entered into MOUs with Orion Korea and Synthos. These agreements facilitate a collaborative effort for the joint development of sustainable tire raw materials, which is why Kumho has partnered with the Korean branch of Orion, an American specialty chemical producer, and Synthos, a leading European chemical company.



Jan. 2024

FINANCIAL REPORT

ISO 37301 and ISO 37001 Integrated Certification

To enhance employees' awareness of legal compliance and ethical management, and to internalize such culture within the organization, Kumho Tire has obtained the integrated certification for ISO 37301 (Compliance Management Systems) and ISO 37001 (Anti-Bribery Management Systems). With the goal of achieving thorough internal controls, Kumho Tire conducts its operations based on internal accounting control systems and compliance monitoring systems as mandated by law, as well as its own internal diagnostic systems. By obtaining international standard certifications, Kumho Tire plans to further enhance the operational efficiency of its compliance and ethical management practices.



Vision 2025



A TOTAL MOBILITY SERVICE

Innovative technologies and solutions for safe and convenient mobility

MISSION



LIFE Customer Journey

Technology

Future-oriented new products Extending the definition of technology

Solutions

Converged services Optimal solutions for problem-solving Enhanced experience value

Vision 2025

Mobility Business Company

- Product objective: Top-tier source technologies



Customers First

Focusing on customer value to provide high-quality solutions



CORE VALUE

Flawless Execution

Seizing on new possibilities and taking responsibility to the very end, generating results

VISION

Your Smart Mobility Partner

Reflecting customer needs Comfort in products Convenience in services

Convenience

Safety

The overarching value of Kumho Tire

Internal employees creating mobility services Your + External customers using the services Efficient work mindset + Convenient products Smart + Automated services Expanding our business scope to all services Mobility

that facilitate movement and make mobility convenient, developing new business models,

diversifying our business

Trust-based business + Life partner Partner



Creative Innovation

Seeking change with an open mind and realizing innovation to lead the future



Passion and Engagement

Continuously striving to enhance expertise while promoting a healthy work-life balance through active engagement



Consideration and Cooperation

Ensuring a healthy, happy workplace through mutual respect, communication, and cooperation INTRODUCTION

BUSINESS OVERVIEW

Aspiring to be recognized as a smart mobility partner to customers through our innovative and reliable technology, we are committed to continuously enhancing our brand value by engaging with the public through external evaluations and proactive marketing strategies. Kumho Tire made 2023 a banner year, achieving remarkable business performance results thanks to proactive and flexible management strategies, while also further solidifying the foundation for a brighter future.



- **18** Operations Review
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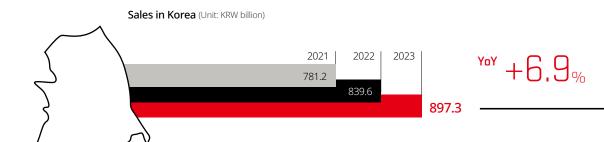
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- **29** Sports Marketing

Operations Review

INTRODUCTION

Korea

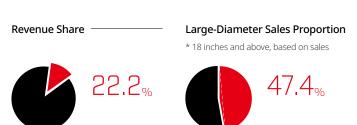
In 2023, Korea's car production surged to 4.32 million units, a 15.2% increase from the previous year. This growth that emerged in the wake of the pandemic coincided with a global recovery in car sales, which reached 90 million units for the first time since 2019. Furthermore, stabilization in the supply of raw materials and semiconductors propelled Korea's car exports to an all-time high of USD 70.87 billion. However, the automotive sector faces challenges in 2024, with a global economic downturn and policy uncertainties in the U.S. and Europe expected to curtail car market growth to about 1% compared to 2023. Nevertheless, the tire industry is poised for resilience, as EVs, which have proliferated in number since 2021, approach their tire replacement cycle.





Sales Growth & High Profit

Kumho Tire's record-breaking sales, which surpassed KRW 4 trillion in 2023, featured growth across all regions. In Korea, sales increased by 6.9% year on year to KRW 897.3 billion, with the profitable segment of large-diameter tires expanding its share to account for 50.1% of fourth guarter sales—the first time in our history these tires had accounted for more than half our total sales. In fact, strategic restructuring of the product lineup to emphasize large-diameter and EV tires, coupled with pricing adjustments, elevated the global operating profit margin to 10.2%.



Product Portfolio Enhancement

Kumho Tire has adeptly responded to the growing demand for large-diameter tires and the expanding EV market by enhancing its product portfolio. The introduction of new models and the expanded supply of larger OE tires to Hyundai Motor's Grandeur and Santa Fe HEV are indicative of this strategic shift. Our focus on premium products—including the launch of EV-specific tires like the Majesty 9 SOLUS TA91 EV and the Crugen HP71 EV for Hyundai's Kona EV and Kia's EV9 and EV6, as well as Volkswagen's ID.4 Crozz—demonstrates how successful the execution of this strategy has been. With the upcoming launch of the EV-exclusive brand EnnoV in 2024, Kumho Tire is set to further expand its market footprint further.



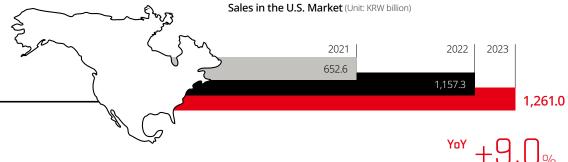


Operations Review



North America

In 2023, U.S. car sales reached 16.3 million units, achieving a 15.1% increase from the previous year and reversing the 8% decline witnessed in 2022 compared to 2021. By segment, the sales momentum was led by perennial favorites, SUVs and pickup trucks, even as the rapid growth of EVs seen in recent years began to decelerate. Hybrid vehicles, on the other hand, showcased a significant uptick, with a 65% sales increase over 2022. Looking ahead to 2024, the U.S. automotive market is poised for steady growth in line with global patterns. The tire industry, in particular, is optimistic about enhanced sales and profit margins following the U.S. Department of Commerce's decision to lower tariffs on imported Korean passenger and light truck tires in late January 2024.

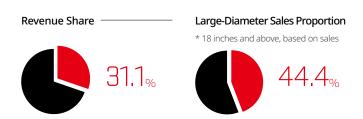


Crossing the KRW 1 Trillion Threshold and Ensuring Stable Profits

In the North American Market, Kumho Tire's largest regional segment, 2023 saw a remarkable sales achievement of KRW 1,261 billion, marking a 9% year-on-year increase and maintaining a 30% market share. The company strengthened its presence by not only expanding supply to key models for Nissan, Volkswagen, and the Hyundai Motor Group but also by increasing the supply of high-margin products. This strategic approach yielded strong growth in both revenue and profits. Additionally, Kumho Tire adeptly met the consumer demand for SUVs and pickup trucks, keeping the sales ratio of large-diameter tires at an impressive 44%.

Enhancing Supply Capacity and Efficiency

Kumho Tire completed its Vietnam factory expansion in 2023, boosting production capacity from 5.9 million to 12.5 million units—a remarkable 112% increase. This expansion prepares the company to meet surging local demand in the country and to bolster its exports to the U.S. market. Including the expansion of its Georgia plant, Kumho Tire's global manufacturing capacity now stands at 62 million units, reinforcing its role as a catalyst for sustained growth. Moreover, in April 2023, the establishment of a Texas logistics center capable of warehousing 540,000 tires created a strategic link between the southern and central U.S. regions. For 2024, Kumho Tire is set to adapt promptly and flexibly to shifts in market demand as it strives to elevate efficiency and customer satisfaction.

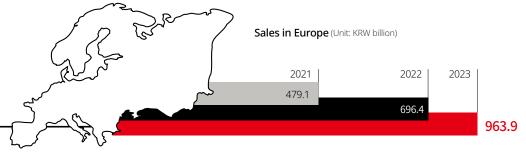


INTRODUCTION



Europe

In 2023, European car sales surged to 14.38 million units, marking a year-on-year growth of 13.6%. EV sales also soared, reaching 2.17 million units—a 38% boost from the previous year and in line with the EU's aggressive push towards carbon neutrality. Indeed, Europe is now well on its way to meeting this goal with stringent regulations, one of which is that the sale of new internal combustion engine vehicles will be banned as of 2035, thereby catalyzing the shift towards EVs as a sustainable alternative. Amidst rising geopolitical tensions, such as the Russia-Ukraine war and the Israel-Palestine conflict, as well as escalating national interests leading to heightened global uncertainty, there is a noticeable trend towards the reinforcement of regulations aimed at safeguarding domestic industries, something that is particularly evident in the U.S. and Europe.



Achieving Balanced Growth Through Localization

In the European market, Kumho Tire nearly reached the 1 trillion KRW milestone in 2023, with sales hitting KRW 963.9 billion, a 38.4% increase from the previous year. The company enhanced its presence in the OE segment by fortifying partnerships with Mercedes-Benz and Volkswagen and expanding its market share. In the RE segment, strategic diversification of distribution channels and the development of new business avenues led to a broad increase in orders that spanned summer, winter, and all-season tires.





Building Continuous Trust

In 2023, Kumho Tire strengthened its relationship with Volkswagen by securing a contract to supply Crugen HP71 tires for the premium SUV TAOS, following the electric SUV ID.4 in 2022. In addition, the company's Road Venture AT52 tire, designed for both on- and offroad use, clinched a Red Dot Design Award, while the Airborne Tire, tailored for urban air mobility (UAM) purposes, was honored with an iF Design Award. Continuing its streak of excellence, Kumho Tire received higher ratings compared to all other Korean tire companies in 2023 tire performance tests carried out by the German automotive magazines ADAC Motorwelt and Auto Bild. Furthermore, the ECSTA HS52 was ranked third in the 2024 summer tire performance test conducted by ADAC Motorwelt.



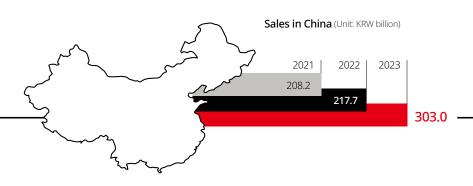
YOY +38.4_{0/c}

Operations Review

China

In 2023, China's automotive market, the largest globally for both conventional and electric vehicles (EVs), recorded a notable 12% increase in car sales, reaching 30.09 million units. Specifically, the combined sales of plug-in hybrid (PHEVs) and battery electric vehicles (BEVs)—collectively referred to as new energy vehicles (NEVs)—surged 37.9% year on year to 9.49 million vehicles. Data from the China Association of Automobile Manufacturers highlighted that NEVs now represent 31.6% of China's new car market share, contributing to 65.5% of worldwide annual EV sales. Amidst the automotive industry's ongoing shift towards software integration, Chinese tech giants Huawei and Xiaomi have announced their foray into the EV market, joining BYD, which continued to dominate China's domestic auto market share in 2023.

COMPANY PROFILE



+39.7%



Aggressive Growth Strategies

Kumho Tire witnessed a substantial growth of 39.2% in the Chinese market in 2023, achieving sales of KRW 303 billion, with large-diameter tires significantly contributing to this increase by accounting for 41.7% of fourth quarter sales. We also successfully broadened our supply to OE partners and premium segments, including collaborations with Nissan, Volkswagen, BYD, SAIC Motor, Geely Auto, and Chang'an Automobile. Kumho Tire is set to continue this momentum into 2024 with plans to expand its Chinese manufacturing capabilities.



Localized Product Launch

The ECSTA PS71 EV, designed specifically for EVs, clinched a 2023 CGD Award at China's Contemporary Good Design Awards. This accolade, a partnership between Germany's Red Dot and China's Wenguang Media Group, singles out the excellent quality of the ECSTA PS71 EV, a tire engineered for the burgeoning Chinese EV market. Aligned with its strategy to meet the unique demands of Chinese roads and consumers, Kumho Tire is driving expansion right across the high-performance, premium, and NEV sectors. At a dealer conference in January 2024, Kumho Tire showcased four new products exclusive to the Chinese market, including the ECSTA PS71 EV, the Majesty9 TA91.93, and the EnnoV VS73, reinforcing its commitment to innovation and local market needs.

S

FINANCIAL REPORT

Brand Portfolio -Tire Pro

Launched in 2001 as Korea's first tire-specialized distribution brand, Tire Pro offers a unique customer experience based on Kumho Tire's advanced technology and over 20 years of accumulated expertise. With 536 sales outlets in Korea and 46 stores in major regions, including Shanghai and flagship hubs in Vietnam, the U.S., and Italy, Tire Pro is continuously evolving its services through specialized equipment, customized consulting, and standardized processes.

Core Competencies









Professional Skills

Tire replacement, wheel alignment, and vibration adjustment balancing, as well as other professional services for safe and convenient driving



Advanced Equipment and Systems

State-of-the-art equipment from Hunter and John Bean, both of which are recognized by world-famous automakers such as Mercedes-Benz, BMW, and Audi



High-End Service

Uniform work process that follows standardized ten-step Happy Service procedures, from the reception of vehicles for service requests to final inspection and delivery to clients

Professional Team

Highly professional team of diagnostics and service experts who have completed systematic training programs at home and abroad

Continuous Improvements and Distinctive Capabilities

Kumho Tire is raising customer trust and satisfaction in quality and service through systematic and consistent services at Tire Pro stores in Korea and abroad. We have established a uniform system with advanced equipment and a standardized work process, while also running educational programs to enhance the expertise of onsite personnel. Comprehensive training programs are in place for Tire Pro franchise owners and staff, ranging from tire inspections to basic maintenance, luxury car specialist courses, and business consulting. Additionally, automotive-related academic programs collaborate with universities to facilitate employment through industry-academic cooperation MOUs.



Brand Portfolio - Tire Pro

Tire Pro Franchises

* As of the end of 2023





Far-Sighted Service Expansion

In 2023, Kumho Tire signed an agreement with GS Energy to provide an electric vehicle (EV) charging service and to conduct joint marketing initiatives at Tire Pro stores. As of 2023, Korea's EV market saw 158,000 new sales, similar in number to 2022. GS Energy, the leading charging operator in Korea with almost 40,000 chargers nationwide, offers a comprehensive service that spans the entire value chain of EV charging stations, from energy supply to charging services. With this agreement, Kumho Tire aims not only to build a charging infrastructure but also to enhance its EV expertise across all Tire Pro stores through workforce training and equipment development. This effort will enhance customer convenience with reliable services and contribute to the growth and expansion of the EV ecosystem.





Subscriptions

* As of March 2023

176.000 subscribers



Active Communication on Social Media

Kumho Tire is strengthening its mass communication drive and increasing intimacy with the MZ generation by introducing an Instagram cartoon series featuring its official mascot, Torororo. Interacting with global users in fun and playful ways, the Torororo Instatoon series was launched in 2023 as a global content piece that engagingly communicates the value of Kumho Tire's technology in safeguarding the world. Furthermore, as of March 2023, Kumho Tire's official YouTube channel, EcstaTV, boasted the highest number of subscribers among Korean tiremakers, exceeding 176,000. The channel is enhancing communication by diversifying content through initiatives like the "Torororo Challenge" (an entertainment clip featuring the Torororo mascot), the "3-Minute Tire" series (a three-minute video clip about useful tire tips), and other collaboration efforts with influencers and athletes.

Kumho Tire's products ensure safe and comfortable driving in any environment, from the heavy traffic of urban roads—where stop-and-go driving can be the norm—and off-road trails covered with rocks and mud, to sweltering summer pavement and icy roads in the severe winter months. Kumho tires are tested in extreme motorsports, where their performance is validated and improved upon with data collected from these events, leading to greater innovation and enhancement of our products. As we explore the sustainability of mobility, we are actively releasing eco-friendly tires using green technologies.



EnnoV

World's first tire with HLC technology applied across all sizes to withstand high loads while delivering optimal performance, reducing noise, enhancing wear resistance, and maximizing traction for premium **EV-specific tires**

EnnoV Premium, EnnoV Winter, **EnnoV Supermile**



ECSTA

Ultra-high-performance sports tire featuring formula technology that maintains stable handling at high speeds and delivers outstanding braking performance regardless of road conditions

ECSTA Sport S / Sport PS91, PS71(EV), HS52, V730



Majesty

Premium comfort tires that offer high silence and comfort, maximizing braking performance with its original noise attenuation technology to provide a comfortable driving environment

Majesty X, TA91(EV), TA51, TA21, HA32, HS63



SuperMile

Taxi tires designed for commercial vehicles with long mileage, offering high durability and endurance TX31(EV)



PorTran

LCV tires delivering stable driving and braking performance in all seasons and road conditions, with outstanding durability and stiffness

KC53, KC55, CX11, CW11, CW51



ecowing

Eco-friendly tires incorporating advanced green technology and new compound materials to minimize energy loss while balancing driving performance

ES31



WINTERTRAFT

Premium winter tires that ensure safe driving, with excellent stability and braking performance on snowy and icy roads

WP72, WP52(EV), WS71 Wi32, Wi51, Wi61



ROAD VENTURE

Authentic SUV tires optimized for off-road conditions, with robust durability and superior performance for both on- and off-road environments

AT52, MT51, MT71



CRUGEN

Premium SUV tires providing a smooth driving performance and enhanced quietness for SUV drivers seeking stable urban driving

HP71(EV), HP51, HT51

OUR SPECIALTIES

TECHNOLOGY LEADERSHIP

The automotive ecosystem is a technology-intensive industry where numerous innovations are both attempted and realized. At this juncture, preparing for an upheaval toward future mobility that is departing from the past century's internal combustion engine mechanism calls for evolution and innovation to an unprecedented extent. Kumho Tire is fully prepared for future innovations based on its world-class technology, which has earned itself a solid reputation for being the first and the best, covering everything from EVs to aerial mobility, self-driving and connected vehicles, all the way to eco-friendly features in response to environmental regulations.

EVs, which carry batteries and various electronic devices, are heavier than their combustion engine counterparts and have higher instant acceleration, with almost no inherent noise, making the noise generated during driving more pronounced. As a result, tires for electric vehicles need to be stronger and more flexible to withstand heavy loads, all without straining a vehicle's movement. The Majesty 9 SOLUS TA91 EV and CRUGEN HP71 EV were developed by applying EV technologies to existing bestsellers and optimized for EVs with low rolling resistance, high load support, instant response to high output, and high wear resistance. K-Silent Ring, Kumho Tire's unique sound-absorbing material design technology, boasts excellent performance in reducing noise due to resonance generated while driving. Kumho Tire continues to partner with global automotive brands for EV tires that perfectly meet the requirements demanded by electric vehicles in terms of maximized braking performance, ride comfort, guietness, and wear resistance. EnnoV, our EV-exclusive brand slated for launch in early 2024, is following in the success of the current four dedicated tire models, further accelerating technological development and commercialization.





Sustainability encompasses the entire life cycle of tires, from raw materials, production processes, and performance on the roads to recycling at the disposal stage. Kumho Tire has established definitions and goals from an ESG perspective for the entire life cycle of tires and is expanding the adoption of a life cycle assessment (LCA) to evaluate the environmental impact throughout a product's lifespan. We focus on research and development to eliminate environmental hazards right from the design stage and to reduce carbon emissions. As the replacement cycle approaches for the tires of 25 million vehicles in use domestically, Kumho Tire is actively involved in addressing the significant environmental impact of tire disposal. Indeed, we are a member of the Tire Industry Project (TIP) under the World Business Council for Sustainable Development (WBCSD), advancing joint research on the environmental impact of tire production and disposal, as well as technologies for reusing end-of-life tires. In fact, Kumho Tire is also involved in an R&D project to apply the recycled carbon black from discarded tires using pyrolysis oil.

In 2023, Kumho Tire signed an MOU with the European petrochemical group Synthos to conduct joint research using bio-butadiene for NdBR and has also partnered with the American specialty chemical manufacturer Orion to co-develop tire technology using bio-oils (including vegetable oil) and recycled carbon black. Through these collaborative efforts, Kumho Tire plans to expand the use of environmentally friendly carbon black and synthetic rubber in tire manufacturing processes. In addition, following the development of tires in 2023 that incorporate 80% sustainable materials, we are intensively researching ways to achieve the ultimate goal of using 100% sustainable materials.



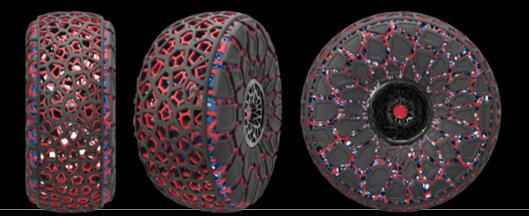
INTRODUCTION

The future of mobility, marked by autonomous driving and connected technologies, reduces human intervention and replaces it with advanced technology, thus significantly enhancing convenience on the move. However, this evolution necessitates innovative attempts that also consider safety. Kumho Tire is actively part of this pan-industrial paradigm shift towards a safer, more convenient future of mobility.

COMPANY PROFILE

Our Smart Tire system has been constantly improving performance since being commercialized in 2021. Designed specifically for autonomous vehicles, it features sensor technologies that use high-performance accelerometers to detect road conditions, estimate wear and dynamic loads, and relay tire condition data to a vehicle's onboard computer. Often cited as one crucial feature of autonomous vehicle tires, the airless tire focuses on durability and stable ride quality even at high speeds. Over the years, Kumho Tire has improved the spoke structure, which replaces the air pressure in airless tires, and developed a sustainable airless tire capable of stable driving at speeds of up to 140 km/h as we continue to enhance both performance and safety.





In 2022 and 2023, Kumho Tire continuously introduced concept tires that encapsulate our technological prowess, including the Airborne Tire for urban air mobility (UAM), which has won awards at both the Red Dot and iF Design award competitions. The BON airless tire, inspired by the natural structure of bones and featuring a Voronoi pattern that mimics natural irregular patterns, enhances structural stability and fuel efficiency, while the Fin-Sread and Smasher tires, both winners of major awards at the IDEA and iF award competitions, represent not only futuristic technology but also aesthetic excellence in their design. The Fin-Sread tire, developed for autonomous mobility, is designed with a new airless structure and can seamlessly communicate with the vehicle by collecting and utilizing road and traffic data. The Smasher is an off-road tire specialized for extreme road conditions, equipped with suction plates and a grinder block design that crushes bumps on rough surfaces, enabling safe driving even in challenging environments.





ENHANCING BRAND VALUE

Brands are reliable and effective mediators that build trust with customers and form bonds with the public. Kumho Tire shares enjoyable stories through its official mascot, Torororo, participates in the dynamic world of sports, and constantly expands its communication with others, all without losing its focus on innovation and validation—the true essence and core competencies of any reliable tire brand. Kumho Tire maintains OE partnerships with leading global automotive brands, rigorously testing tire performance and design, and embracing third-party assessments of its product quality and services. By incorporating feedback into our relentless drive for innovation, we continuously make progress in our diligent efforts for ever-greater tires.

Kumho Tire maintains OE partnerships with numerous global carmakers, including Hyundai Motor (Hyundai and Kia Motors), Volkswagen (Volkswagen, Audi, Skoda, SEAT), Mercedes-Benz, Renault-Nissan (Renault, Renault Korea Motors, Nissan), Chevrolet, KG Mobility, VINFAST, BYD, SAIC, and Geely Auto. Today, we are increasing our share of high-performance tires in the world's largest premium tire markets—the U.S. and Europe—while accelerating growth in China, both the largest auto market and largest market for electric vehicles, as we continually heighten trust with the public in local markets.





Expanded OE Tire Supply

After having its tires recognized for their advanced technology, and as the right high-performance, large-diameter tires necessary for SUVs and electric vehicles, Kumho Tire began supplying OE tires in 2023 for Volkswagen's premium SUV models, the TAOS and the successor to the Atlas, as well as Hyundai Motor's KONA EV and Kia Motors' EV9. The CRUGEN HP71, chosen for the TAOS, is a high-performance tire that enhances smooth driving performance and quietness. Using high-end materials and next-generation compounds, the CRUGEN HP71 has improved wear performance and snow performance by more than 20% compared to conventional products, while its wide groove design improves drainage on wet roads, thereby strengthening driving stability and braking performance. Its EV spinoff, the CRUGEN HP71 EV, has been the OE supply to Kia's EV9 for quite some time now and has been mounted on the Volkswagen ID.4 and Kia EV6 since 2022. The Majesty9 SOLUS TA91 EV is the OE supply tire for the export model of the KONA EV. These two EV-specific tire models were developed in consideration of both energy efficiency as well as driving performance and comfort. They use an EV-optimal compound containing highly dispersed precision silica and are equipped with tire noise reduction technology that disperses noise generated in the tire grooves through a dimple design, providing optimal comfort at the same time.

Tire design is more than aesthetics—it encompasses a technical design that realizes tire performance and ensures safety. Kumho Tire's advanced design and technological prowess have been widely recognized, as evidenced by its consecutive winning of international design awards.

The verification of performance continues through tire tests conducted by traditional and authoritative European automotive magazines. In 2023 alone, Kumho Tire received positive reviews in performance comparison tests conducted by a total of 10 automotive magazines worldwide. Notably, we were awarded a "Good" grade for the ECSTA HS52 by ADAC Motorwelt and for the ECSTA PS71 by Auto Bild in 2023. In 2024, the ECSTA HS52 ranked third in tire performance tests carried out by ADAC Motorwelt and second by Auto Bild.

While brand recognition is built on extensive marketing campaigns, it significantly depends on the customer experience at various touchpoints. As such, Kumho Tire constantly strives to understand and improve the customer experience with our products and services at all touchpoints. These efforts have paid off, as we have been ranked first for 19 consecutive years in the KCSI*, a survey of customer satisfaction in domestic industries, and for 16 straight years in the KNPS**, a metric that investigates companies recommended by customers. Both of these evaluations serve as a testament to our philosophy of prioritizing customer value. As we move forward, we will continue our relentless efforts to create greater satisfaction and customer value.

Global Design Awards

2011-2014, 2016-2018,

2023 Award Winner

Airborne (concept)

2020-2023

Award History Award History 2012-2018, 2020-2023 2014-2023

2023 Award Winner 2023 Award Winner

Roadventure AT52 (product) Fortran 4S CX11 (product design)

Award History

Award History 2020-2021, 2023

2023 Award Winner ECSTA PS71 EV (product)

Customer Satisfaction **Evaluations**

Award History 19 consecutive years

Award History 16 consecutive years





SPORTS MARKETING

INTRODUCTION

COMPANY PROFILE

Kumho Tire's advanced technologies and tire performance capabilities are tested in the extreme conditions of motorsports, where bold challenges and tireless dedication prevail. At the same time, these events help build our brand reputation through official sponsorships at thrilling professional sports venues worldwide, captivating fans and bystanders alike. The technology honed through motorsports is then applied across the board, from ultra-high-performance tires to standard tires, leading to better quality products and broadening communication with the public through sports marketing to continually expand brand value.



Proof of Technology and Quality through Motorsports

In 2023, Kumho Tire exclusively supplied tires to all competing vehicles as the title sponsor of the Kumho TCR World Tour, a premier global touring car race. Supporting the success of the event with dynamic yet stable performance tires as the official tires of the World Tour, the ECSTA S700 and W701 have showcased Kumho Tire's technology by enabling racers to perform at their best in the TCR Regional Series and National Series, which have been held in different parts of the world since 2022. Kumho Tire is continuing its sponsorship in 2024 with the Kumho FIA TCR World Tour, contributing to the development of motorsports and the promotion of motorsports culture.







KUMHO TIRE ANNUAL REPORT 2023

Motorsports

Kumho FIA TCR World Toui

Title Sponsor – Exclusive paid tire sponsor

TCR Regional Series

Official Partner – Tires exclusively supplied for 5 Races (Europe, Eastern Europe, South America, Middle East, Ibérico)

CR National Series

Official Partner – Tires supplied for 5 Races (Australia, Denmark, Spain, Finland, Brazil)

FCSTA Racing Tean

Founded in 2014 – Competed in the CJ Logistics Super Race Championship from 2014 to 2023 In addition, at the CJ Logistics Super Race Championship, Korea's largest motorsports event, Kumho's ECSTA Racing Team dominated the top Super 6000 class, achieving double championships in both the driver and team categories. Lee Chan-joon, the driver champion winner, was honored as the youngest champion in the Super 6000 class, while the ECSTA Racing Team was the team champion winner, demonstrating their exceptional capabilities and Kumho Tire's high-performance tire technology. This was their record third double championship finishing, after double championships in 2016 and 2020.









When Son Heung-min, the winner of the English Premier League (EPL) Golden Boot award for the 2021-22 season, nets a goal, the spotlight often catches the Kumho Tire LED billboard advertisement behind him. In the United States, the world's largest tire market, Kumho Tire strengthens its bond with North American consumers as an official NBA sponsor. Kumho Tire is bolstering its brand image through a wide range of global sports marketing strategies tailored to regional preferences.

On top of our longstanding partnership with Tottenham Hotspur, home to Korean top forward Son Heung-min since 2016, Kumho Tire also became the official tire partner of AC Milan, the championship team of the 2021-22 Serie A league, in 2023. Additionally, the company is a partner of Bayer Leverkusen in Germany, FK Mladá Boleslav in the Czech Republic, and BSC Young Boys in Switzerland.

As an official NBA sponsor in North America since 2014, Kumho Tire actively promotes our brand through customer invitations and promotional activities during the regular season, playoffs, and All-Star events, branding our image as an NBA partner among fans across all regions. In Korea, Kumho Tire connects with customers through a team uniform sponsorship deal with the Kia Tigers, the professional baseball team with the largest fan base in the country. Today, we are continuously expanding the scope of our communication efforts through various channels, both online and offline.





Sports Marketing

Premium Partner

Official Partner

Official Partner

Silver Partner

Official Partner

Uniform Sponsor

Official Partner



ESG OVERVIEW

As we navigate towards a sustainable future, Kumho Tire's focus remains on its dedication to sustainability. In 2023, we seamlessly weaved stringent ESG principles into our core business strategies. Furthermore, we engaged in global sustainability initiatives, pursued internal improvements and innovation, and fostered co-prosperity with society at large.

32 — ESG at a Glance in 2023

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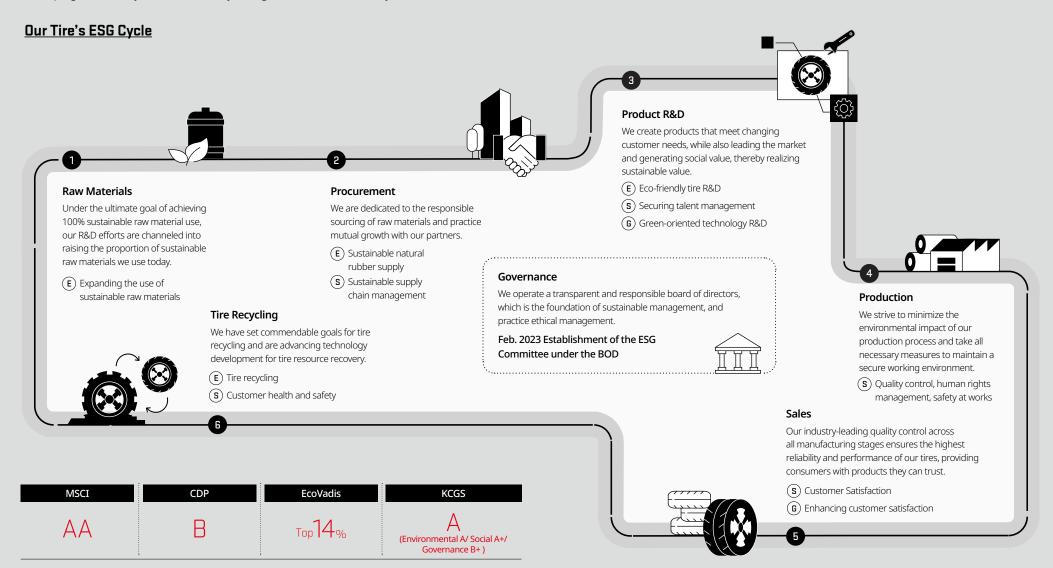
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FSG at a Glance in 2023

Kumho Tire is committed to enhancing mobility safety and convenience through innovative solutions, underpinned by a strong belief in sustainability for all of humankind and the planet. As such, we have implemented a rigorous ESG management system, promoting company-wide adoption and action without delay. As a tire company, we establish sustainability-based principles and goals on a regular basis, review progress annually, and work tirelessly to forge a better future for everyone.



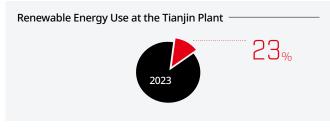
ENVIRONMENTAL

Kumho's Commitment to Mitigating Climate Change

INTRODUCTION

Kumho Tire is committed to leading the industry's transition towards a carbon-neutral future, a pledge underscored by our strategic "2045 Carbon Neutral Roadmap." We are actively expanding solar power installations across both domestic and international business premises to significantly reduce our reliance on electricity, which presently constitutes over 70% of our greenhouse gas emissions. By 2024, we anticipate that renewable energy will supply approximately 10% of the electricity demand at four of our key plants.

In a pioneering move within the Korean tire industry, Kumho Tire endorsed the Task Force on Climate-related Financial Disclosures (TCFD) in March 2023. This endorsement reflects our proactive approach to integrating TCFD guidelines into our management strategies. These guidelines now help us thoroughly evaluate both transitional and physical risks, as well as opportunities related to climate change. We are also dedicated to maintaining transparency by regularly reporting these assessments and their impact in our sustainability reports, ensuring that our stakeholders are wellinformed of our progress and strategies in addressing climate change.



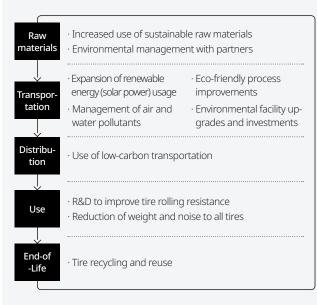


An aerial view of the solar panels at the Tianjin Plant, China

Low-Carbon Tire Development Based on a Life Cycle Assessment (LCA)

Kumho Tire quantifies its greenhouse gas emissions and environmental impact—from raw material sourcing to disposal through a formal life cycle assessment (LCA), all in an effort to reduce our impact on the world around us. Since 2021, we have conducted annual LCA evaluations. As of 2024, we completed the in-house development of a K-LCA Tool that allows us to implement reduction plans more efficiently and respond promptly to customer demands. At the same time, we are actively working on developing low-carbon tires based on LCA data.

Greenhouse Gas Reduction Strategies in the Life Cycle of Products



Expansion and Technological Development of Eco-Friendly Products

Kumho Tire is actively expanding its eco-friendly product offerings in response to the increasing demand from environmentally conscious consumers—or "greensumers" as they are sometimes now called and concerns about greenwashing. We have set six stringent criteria for green products and are adapting to evolving legal and regulatory standards, aiming for 70% of our sales to be eco-friendly by 2030. Our commitment extends across the entire product lifecycle. By focusing on research and development to expand sustainable tires, Kumho Tire is reducing the environmental impact of our product's life cycle, which encompasses everything from R&D and production to the use and disposal of tires. In particular, our R&D concentrates on producing fuel-efficient, wear-resistant, and guieter tires. Additionally,

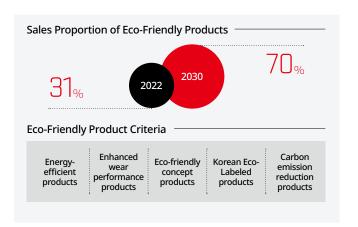
we are addressing environmental challenges by reducing tire

dust and microplastics. Through these efforts, Kumho Tire aims

to minimize our environmental footprint and lead the industry in

sustainable practices, strengthen our ecological contributions, and

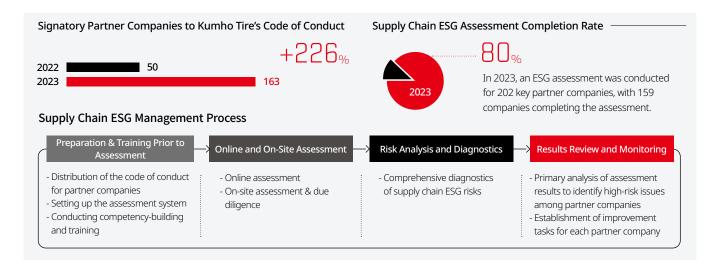
maintain transparency with our stakeholders.



SOCIAL

Supply Chain Management

In response to stringent global legislation such as Germany's Supply Chain Due Diligence Act and the EU Corporate Sustainability Due Diligence Directive, Kumho Tire has proactively refined its approach to ESG management within our supply chain. As such, we have implemented guidelines to propagate ESG standards throughout the value chain and introduced a partner code of conduct. In 2023, we further strengthened our ESG framework by addressing critical issues like discrimination, women's rights, responses to the climate crisis, grievance procedures, and conflict minerals, securing consent signatures from 163 partner companies. Furthermore, we have established a supply chain ESG assessment process to systematically identify and manage ESG risks. To enhance awareness and adherence to these standards, we launched a new "ESG Pick" system, in which we share information about key ESG issues and materials with partner companies on a weekly basis. Additionally, we provide extensive ESG-focused training that encompasses areas such as ESG management, supply chain oversight, conflict minerals, and life cycle assessment (LCA), ensuring comprehensive support and compliance among our partners.



Responsible Management of Conflict Minerals

Committed to ethical sourcing practices, Kumho Tire takes responsibility for managing conflict mineral risks through rigorous policies and collaboration with relevant departments. To that end, we address social and environmental issues associated with conflict minerals, including human rights abuses, environmental harm, and the inadvertent funding of conflict groups. Our strategy includes keeping our conflict mineral policies up to date, assessing and managing related risks on our supply chain, and partnering with our research institute to develop alternative materials and evaluate the inclusion of conflict minerals in our products. In addition to operating a robust risk management system, we share information with suppliers and conduct annual reviews to prevent their unintended use of conflict minerals.

Health and Safety Management

As a multinational manufacturing company, Kumho Tire is committed to ensuring a safe and healthy working environment across all our business premises. We have established a dedicated organization to implement our health and safety management policies and have achieved ISO 45001 certification for our health and safety management system. In 2023, we conducted a third-party risk assessment to identify and address risk factors, while also enhancing health and safety training and other management activities to ensure a safe workplace. We also reviewed and improved our companywide health and safety system to minimize industrial accident risks. Moreover, we expanded the scope of monthly health and safety training from site workers to the entire workforce in order to prevent accidents and raise safety awareness across the board.



KUMHO TIRE ANNUAL REPORT 2023

SOCIAL



Kumho Tire has developed a human rights policy aligned with international standards, including the Universal Declaration of Human Rights, the UN Global Compact, the UN Guiding Principles on Business and Human Rights, and the ILO Declaration. In 2023, we further refined the basic principles within the policy and articulated our execution framework, thereby strengthening our human rights management system.

INTRODUCTION

Human Rights Impact Assessment (HRIA)

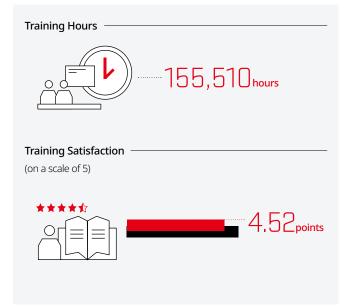
In 2023, we conducted a Human Rights Impact Assessment involving 334 employees to proactively identify potential human rights issues within our operations. This assessment helped pinpoint areas requiring targeted management and improvements. Following the assessment, we have been intensifying our human rights education programs to enhance employee awareness. In addition, we plan on expanding these assessments to our overseas facilities and supply chain partners, aiming to identify and address human rights risks across our global operations and supply chain.



Talent Management

Employee Competency-Building

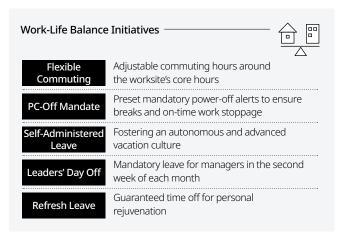
Individuals' capabilities constitute the core competencies of any company. Kumho Tire delivers targeted training programs tailored to various ranks and roles, empowering employees to define their own growth trajectories and set personal objectives. We also provide strategic executive seminars on critical themes such as future mobility, big data, and artificial intelligence, all of which are aimed at bolstering the decision-making and organizational skills of our leadership.



A Positive Work Environment

Recognizing the pivotal role of employee satisfaction and engagement in driving performance, Kumho Tire is dedicated to fostering a supportive work environment conducive to a healthy work-life balance. Innovative measures such as flexible working arrangements and "PC-Off" mandates optimize operational efficiencies and promote healthful work habits. At the same time, we champion a progressive vacation policy, granting employees more discretion in taking paid leave.

Additionally, our family-friendly policies include reduced working hours for pregnant employees and comprehensive parental leave options. Also, participation in the Ministry of Employment and Labor's 2023 Work-Life Balance Campaign was a strategic move to elevate organizational culture and productivity. These efforts are continuously being refined through feedback, with action plans scheduled for 2024 to sustain and enhance our commitment to employee well-being and organizational excellence.

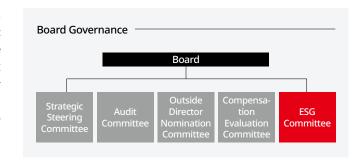


Establishing a Robust Governance Structure

Kumho Tire is dedicated to enhancing dialogue with shareholders and stakeholders, actively sharing information and our strategic vision. We uphold the voting rights of all shareholders and facilitate their exercising of these rights through a proxy if necessary. To that extent, an electronic voting system is being adopted starting at our March 2024 annual general shareholders' meeting. This will broaden shareholders' options for exercising their voting rights and encourage active participation, thereby reinforcing shareholder rights.

Establishing a Board-Level ESG Committee

In 2023, Kumho Tire established an ESG Committee under the board of directors, marking a significant step towards integrating nonfinancial factors, including environmental, social, and governance (ESG) elements, into our management strategy. The committee consists predominantly of outside directors to ensure impartiality and serves as a crucial forum for absorbing and integrating expert opinions along with professional experiences. The board deliberates and resolves decisions related to key ESG management issues to ensure transparent and equitable decision-making processes. In alignment with international standards, our board is diversely composed and highly qualified, further supported by our commitment to directors' and officers' liability insurance, thus underscoring our dedication to rigorous and responsible governance.



Ethical Management

Committed to upholding a solid ethical framework, Kumho Tire has established a robust code of ethics that guides employee conduct in all aspects of their day-to-day duty performance. Office workers of all ranks periodically receive extensive training on the code's principles, the importance of compliance, and countermeasures to violations with case studies. Furthermore, we collect compliance pledges and self-assessments from the entire workforce to continuously refine our ethical management across the board.

Compliance Management

At Kumho Tire, we maintain stringent legal and ethical compliance standards within our operational framework. Our enhanced management systems are designed to ensure strict adherence to business laws and ethical regulations, a fact backed up by our having already obtained the integrated ISO 37301 (Compliance Management Systems) and ISO 37001 (Anti-bribery Management Systems) certifications, which aid in boosting employees' legal awareness and operational efficiency. We also establish and enforce fair trade policies and anti-corruption guidelines, provide regular legal training for employees, and implement robust internal controls and compliance monitoring to solidify our compliance framework.

Information Security Control

As stewards of valuable corporate information, all Kumho Tire employees are entrusted with maintaining rigid information security protocols. This includes regular oversight of documents, facilities, personnel, and computing resources. To safeguard our corporate assets and uphold our value, we perform regular and special information security audits, applying all necessary corrective and preventive actions based on audit findings to ensure the integrity of our information security controls.

TISAX Certification

Recognizing the critical need for robust information due to the rise of smart connected vehicles, Kumho Tire has vigorously pursued TISAX certification, which confirms the security of our information systems against technology leaks, intellectual property threats, and breaches in personal data management. As of March 2024, we have successfully certified several key facilities, including our plants in Gwangju, Gokseong, Nanjing, Changchun, Georgia, and our Yongin Central R&D Center (KRDC). Further certifications for our European Technical Center (KETC) and China Technical Center (KCTC) are expected within the first half of 2024.





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03	Issuance of Confirmation of Sales Agreement	18	Youth hostel business	
04	Military supply and military material import/ export business	19	Development, manufacturing, and sales of character products	
05	Various tire manufacturing and sales	20	E-commerce and related services	
06	Various tubes and flaps manufacturing and sales	21	Licensing of characters, trademarks, and other intellectual property rights	
07	Other rubber product manufacturing and sales	22	Development, manufacturing, retail, wholesale, import, export, and consignment sales of household items, office supplies, bags,	
80	Services related to various tire and rubber		clothing, accessories, and other goods	
	product manufacturing and technology	23	Direct selling, mail order selling, and related services	
09	Manufacturing, sales, and export of various			
	tire and rubber products, industrial equipment	24	Rubber product rental and related services	
10	Manufacturing, processing and sales of synthetic	25	Various tire maintenance and related services	
	resin products	26	Repair and related services for autonomobiles	
11	Consignment sales of various tires and		and other vehicles	
	rubber products	27	Other electronic components manufacturing	
12	Real estate leasing		and sales	
13	Training centers and resort operation	28	Location information and location-based services	
14	Educational services	29	All ancillary businesses related to the operations	
15	Tourist facility services		mentioned above	
**********	···	I		

2. Key Business Activities

- Tire manufacturing and sales, technical services, consignment sales, etc.

3. Plants, R&D Centers, and Branches

* As of December 31, 2023

Branches and Plants	Key Business Activities or Products	Location	
Seoul Office	Sales and Management	68 Saemunan-ro, Jongno-gu, Seoul	
Gwangju Plant	TIRE Manufacturing	658 Eodeung-daero, Gwangsan-gu, Gwangju	
Gokseong Plant	TIRE Manufacturing	85-63 Geumho-gil, Ip-myeon, Gokseong-gun, Jeollanam-do	
Pyeongtaek Plant	TIRE Manufacturing	87 Pyeongtaekhang-ro 156beon-gil, Poseung-eup, Pyeongtaek-si, Gyeonggi-do	
R&D Centers	Research and development	Gwangju Center, Yongin Center, KATC(U.S.A.), KETC(GERMANY), KCTC(CHINA)	
Gangbuk Branch and 15 Other Branches	Sales of Tires, Tubes, and Flaps	1021 Dongil-ro, Nowon-gu, Seoul and other 15 locations	
NANJING KUMHO TIRE CO., LTD.	TIRE Manufacturing	8 Chunyu Road Nanjing Pukou Economic Development zone, Nanjing, Jiangsu, China	
KUMHO TIRE (TIANJIN) CO., INC.	TIRE Manufacturing	No.333 Zhongnan, 2st. Teda, Tianjin, China	
KUMHO TIRE (CHANGCHUN) CO., INC.	TIRE Manufacturing	No.677 Jinhu Road, Changchun, China	
KUMHO TIRE (Vietnam) CO., LTD. TIRE Manufacturing		Gcn, My Phuoc3, Industrial Park, Ben Cat Dist., Binh Duong Province, Vietnam	
KUMHO TIRE GEORGIA, INC.	TIRE Manufacturing and sales	3051 Kumho Parkway, Macon, GA 31216, USA	
10 Overseas Sales Subsidiaries	Sales of Tires, Tubes, and Flaps	USA, Mexico, Canada, Germany, UK, France, Australia, Japan, China, Egypt	
13 Overseas Branches and Offices	Sales of Tires, Tubes, and Flaps	Panama, São Paulo, Dubai, Bangkok, Milan, etc.	

4. Employee Statistics

(Unit: persons)

Category	Management	Production	Others	Total
Male	1,182	4,017	161	5,360
Female	204	35	16	255
Total	1,386	4,052	177	5,615

^{*} As of December 31, 2023

Note 1) One registered executive (CEO Jeong Il-taek) is excluded from management Note 2) Two consultants and one non-standing advisor are included in 'Others'

Company Overview

5. Matters Related to Shares

1) Types and Amounts of Issued Shares

(Unit: shares, KRW million)

Type of Shares	Number of shares	Issue Price	Proportion	Remarks
Registered Common Shares	287,260,287	1,436,301	100%	-

2) Changes in Capital

- None applicable

3) Share Administration

Category	Description					
Fiscal Year-end	December 31					
Shareholder Register Closure Period	January 1 to January 31					
Record Date	December 31					
Public Notice Newspaper	-					
Types of Shares	1, 5, 10, 50, 100, 500, 1000, 10000 shares (8 types)					
Share Administration Agency	-					
Agent	Hana Bank					
Administrative Office	72 Gukjegeumyung-ro, Yeongdeungpo-gu, Seoul, Korea Tel: 82-2-368-5800					

6. Matters Related to Bonds

- None applicable

02 Business Operations and Performance

FINANCIAL REPORT

1. Overview of Business Operations

Despite challenging economic conditions in 2023, including international instability, high inflation, high exchange rates, and high interest rates, which contributed to a downturn, unified efforts by management and labor towards operational normalization allowed us to achieve the highest performance levels in our history. In 2024, Kumho Tire expects to reach its highest-ever revenue of KRW 4.5 trillion, with plans further to improve profitability through continuous improvements in operational efficiency based on a cooperative labor culture.

2. Production Status

(Unit: in thousands)

	Volume				
By Business Sector /Product	2023	2022			
Tires	55,948	48,351			

^{*} As of December 2023

3. Sales Performance

(Unit: KRW million)

			Sa	ales
Category			2023	2022
		Domestic	625,032	603,423
	RE	Overseas	2,617,519	2,332,954
		Subtotal	3,242,550	2,936,377
Tires		Domestic	312,226	264,088
	OE	Overseas	477,191	345,849
		Subtotal	789,418	609,936
	Total		4,031,968	3,546,313
Others			9,444	12,845
		Domestic	937,258	867,511
c =		Overseas	3,094,710	2,678,802
Sum Total		Others	9,444	12,845
		Total	4,041,412	3,559,158

^{*} As of December 31, 2023

INTRODUCTION

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BUSINESS OVERVIEW

ESG OVERVIEW

BUSINESS REPORT

 ${\color{red}02}$ Business Operations and Performance

$\ensuremath{13}$ Parent Company, Subsidiaries, and Corporate Combination, etc.

4. Investments and Funding

(Unit: KRW million)

Category	Investments	Investment Schedule	Amount	Financing Situation
Gwangju Plant	Facility and IT investments	Jan 1, 2023 - Dec 31, 2023	29,325	Internal funds and borrowings
Gokseong Plant	Facility and IT investments	Jan 1, 2023 - Dec 31, 2023	34,602	Internal funds and borrowings
Pyeongtaek Plant	Facility and IT investments	Jan 1, 2023 - Dec 31, 2023	5,955	Internal funds and borrowings
R&D Centers	Test/evaluation equipment and facilities	Jan 1, 2023 - Dec 31, 2023	20,682	Internal funds and borrowings
Seoul Office	Sales and logistics warehouse	Jan 1, 2023 - Dec 31, 2023	7,997	Internal funds and borrowings
Domestic Subtotal (I)			98,561	
NKT	Facility and IT investments	Jan 1, 2023 - Dec 31, 2023	52,469	Internal funds and borrowings
KTT	Facility and IT investments	Jan 1, 2023 - Dec 31, 2023	19,119	Internal funds and borrowings
KTC	Facility and IT investments	Jan 1, 2023 - Dec 31, 2023	10,904	Internal funds and borrowings
KCTC	Test/evaluation equipment and facilities	Jan 1, 2023 - Dec 31, 2023	5,142	Internal funds and borrowings
KTV	Facility and IT investments	Jan 1, 2023 - Dec 31, 2023	23,918	Internal funds and borrowings
KTG	Facility and IT investments	Jan 1, 2023 - Dec 31, 2023	11,606	Internal funds and borrowings
Overseas Sales Subsidiaries	Logistics warehouses, IT investments	Jan 1, 2023 - Dec 31, 2023	5,216	Internal funds and borrowings
Overseas Subtotal (II)			128,375	
Total (I+II)			226,936	

^{1.} Parent Company

Category	Details			
Name		Xingwei Korea Co., Ltd.		
Number of Investors		1		
Name		Zhang Junhua / Wang Bo		
CEO	Main Career	Double Star Group CEO / Double Star Group Legal Director		
Name Name		Qingdao Xingwei International Investment Co., Ltd		
Major Shareholder	Ownership (%)	100		

^{*} As of December 31, 2023

^{*} As of December 31, 2023

 ${\tt 03}$ Parent Company, Subsidiaries, and Corporate Combination, etc.

2. Subsidiaries

(Unit: local currencies in thousands)

Category	Address	Currency	Capital Equity	Main Business	Shares in Holding (shares)	Ownership (%)	Main Transactions
KUMHO TIRE U.S.A., INC.(KUMHO TIRE GEORGIA HOLDING, KUMHO TIRE GEORGIA INC. included)	133 Peachtree Street NE, Suite 2800, Atlanta, GA 30303 USA	USD	384,400	Tire Manufacturing/ Sales	3,844,000	100.0%	TIRE
KUMHO TYRE(U.K.) LTD.	Unit 3310 Hunter Boulevard, Magna Park, Lutterworth, Leicestershire LE17 4XN, UK	GBP	20	Tire Sales	20,000	100.0%	п
KUMHO TIRE EUROPE GMBH	Brüsseler Platz 1, 63067 Offenbach am Main, Germany	EUR	9,074	Tire Sales	-	100.0%	"
KUMHO TIRE JAPAN, INC.	Kyobashi Yamamoto BLDG 2F 3-12-7, Kyobashi, Chuo-Ku, Tokyo, Japan	JPY	40,000	Tire Sales	40,012	100.0%	11
KUMHO TIRE CANADA, INC.	Unit B, 6430 Kennedy Rd. Mississauga, ON L5T 2Z5 Canada	CAD	54	Tire Sales	537	100.0%	"
KUMHO TYRE AUSTRALIA PTY., LTD.	Level 2, Unit 214 Versatile, 29-31 Lexington DriveBella Vista NSW 2153	AUD	5,100	Tire Sales	5,100,000	100.0%	II.
KUMHO TIRE(H.K.) CO., LTD.	Units 04-05, 26/F Railway Plaza, 39 Chatham Road South, Tsim Sha Tsui, Kowloon, Hong Kong	USD	1,361,387	Holding Company of Subsidiaries in China and Vietnam	1,373,946,457	100.0%	п
NANJING KUMHO TIRE CO., LTD.	8 Chunyu Road Nanjing Pukou EconomicDevelopment zone, Nanjing, Jiangsu, China	RMB	1,802,264	Tire Manufacturing/ Sales	KUMHO TIRE (H.K) Subsidiary	-	"
KUMHO TIRE(TIANJIN) CO., INC.	No.333 Zhongnan, 2st. Teda, Tianjin, China	RMB	2,533,379	Tire Manufacturing/ Sales	KUMHO TIRE (H.K) Subsidiary	-	"
KUMHO TIRE(CHANGCHUN) CO., INC.	No.677 Jinhu Road, Changchun, China	RMB	855,031	Tire Manufacturing/ Sales	KUMHO TIRE (H.K) Subsidiary	-	"
KUMHO TIRE CHINA CO., INC.	0-31F, BLK A, No 391 Guiping Rd., New Caohejing Business Center, Xuhui District, Shanghai, China	RMB	1,235,803	Tire Sales	KUMHO TIRE (H.K) Subsidiary	-	"
KUMHO TIRE(VIETNAM) CO., LTD.	Gcn, My Phuoc3, Industrial Park, Ben Cat Dist., Binh Duong Province, Vietnam	USD	217,642	Tire Manufacturing	KUMHO TIRE (H.K) Subsidiary	57.6%	"
KUMHO TIRE FRANCE S.A.S	Bat Le Art'Val Paris Nord 2, 9 Rue Des Trois Soeurs, BP 42030 Villepinte, 95912 Roissy C.D.G. Cedex, France	EUR	670	Tire Sales	67,000	100.0%	"
KUMHO TIRE DE MEXICO, SA DE CV	Bosque De Radiatas 26, Piso 3, Despacho A, Bosques De Las Lomas, Cuajimalpa De Morelos, Ciudad De Mexico, CP 05120 Mexico	MXN	10,167	Tire Sales	9,844,459	100.0%	"
KUMHO TIRE EGYPT CO., LLC	Cairo, Maadi Building 56, apartment no 33, third floor, street no 15, Sarayat Maadi	USD	50,000	-	-	99.0%	"

3. Concurrent Executive Positions in Parent and Subsidiary Companies

Name Company Name		Position
Thomas lumbura	Xingwei Korea Co., Ltd. (Parent Company)	CEO
Zhang Junhua	Kumho Tire	Non-executive Director

^{*}As of December 31, 2023

${\color{red}04}$ Operation Results and Financial Condition for Recent 3 Years

FINANCIAL REPORT

1. Financial Positions (Separate)

1) Summary Income Statement

(Unit: KRW million)

Accounts	2023	2022	2021
Sales	3,018,445	2,834,274	2,058,954
Cost of Sales	2,434,014	2,520,225	1,837,839
Gross Profit	584,431	314,049	221,115
Selling General and Administrative Expenses	361,742	309,602	284,484
Operating Income	222,690	4,448	-63,370
Non-operating Income (Expenses)	34,772	-154,099	-11,062
Pre-tax Profit (Loss)	257,462	-149,652	-74,431
Income Tax Expenses (Income)	34,859	-163	-4,388
Net Profit (Loss)	222,603	-149,489	-70,043

X Figures may change following external audit results.

2) Summary Statement of Financial Position

(Unit: KRW million)

Accounts	2023	2022	2021
Current Assets	1,271,586	1,199,876	979,520
Non-current Assets	1,570,967	1,501,435	1,573,936
Total Assets	2,842,552	2,701,311	2,553,456
Current Liabilities	1,251,483	1,682,255	863,449
Non-current Liabilities	850,092	475,601	1,024,966
Total Liabilities	2,101,576	2,157,855	1,888,415
Capital Stock	1,436,301	1,436,301	1,436,301
Capital Surplus	220,533	220,533	220,533
Capital Adjustments	-16,618	-16,618	-16,618
Retained Earnings	-899,240	-1,096,762	-975,176
Total Equity	740,977	543,455	665,041
Total Liabilities and Equity	2,842,552	2,701,311	2,553,456

X Figures may change following external audit results.

$\square 4$ Operation Results and Financial Condition for Recent 3 Years

2. Financial Positions (Consolidated)

1) Summary Income Statement

(Unit: KRW million)

Accounts	2023	2022	2021
Sales	4,041,412	3,559,158	2,601,223
Cost of Sales	2,931,341	2,954,774	2,138,314
Gross Profit	1,110,071	604,385	462,909
Selling General and Administrative Expenses	699,060	581,249	504,427
Operating Income	411,010	23,136	-41,518
Non-operating Expenses	183,880	107,179	33,649
Pre-tax Profit (Loss)	227,131	-84,044	-75,167
Income Tax Expenses (Income)	55,282	-6,574	-3,316
Net Profit (Loss)	171,848	-77,470	-71,851

^{*} Figures may change following external audit results.

2) Summary Statement of Financial Condition

(Unit: KRW million)

Accounts	2023	2022	2021
Current Assets	2,002,203	1,764,940	1,553,029
Non-current Assets	2,828,778	2,916,571	2,775,311
Total Assets	4,830,981	4,694,985	4,342,206
Current Liabilities	1,886,332	2,342,836	1,500,526
Non-current Liabilities	1,545,592	1,107,594	1,560,112
Total Liabilities	3,431,924	3,450,430	3,060,638
Capital Stock	1,436,301	1,436,301	1,436,301
Capital Surplus	224,985	224,985	224,985
Capital Adjustments	-19,538	-19,538	-19,538
Accumulated Other Comprehensive Income	99,024	98,710	94,526
Retained Earnings	-476,406	-614,341	-563,269
Non-controlling Interests	134,690	118,438	108,562
Total Equity	1,399,057	1,244,556	1,281,568
Total Liabilities and Equity	4,830,981	4,694,985	4,342,206

^{*} Figures may change following external audit results.

COMPANY PROFILE

INTRODUCTION

07 Present State of Major Shareholders

FINANCIAL REPORT

2. Progress and Results of Operation

See 1) Overview of Business Operations

Present State of Directors and Auditor

Position	Executive/Non-executive	Name	Remarks
CEO	Executive	Jung Il-taek	Chairman of ESG and Strategic Steering Committee
Other Non-executive Director	Non-executive	Chai Yongsen	Chairman of the Board
Other Non-executive Director	Non-executive	Zhang Junhua	-
Outside Director	Non-executive	Song Mun-seon	Chairman of the Audit Committee
Outside Director	Non-executive	Choi Hong-yeop	-
Outside Director	Non-executive	Kim Jong-gil	Chairman of the Nomination Committee
Outside Director	Non-executive	Gu Han-seo	Chairman of the Compensation Evaluation Committee
Outside Director	Non-executive	Kim Jin-young	-

^{*} As of December 31, 2023

Category	Number of Shares	Ownership (%)	Relationship with the Company
Xingwei Korea Co., Ltd.	129,267,129	45.00	Major Shareholder
Woori Bank	22,357,561	7.78	Creditor Financial Institute
Korea Development Bank	21,339,320	7.43	Creditor Financial Institute
KB Kookmin Bank	6,578,860	2.29	Creditor Financial Institute
Export-Import Bank of Korea	4,936,751	1.72	Creditor Financial Institute
Korea Credit Guarantee Fund	3,945,258	1.37	Creditor Financial Institute
Nonghyup Bank	2,897,524	1.01	Creditor Financial Institute
Hana Bank	2,427,429	0.85	Creditor Financial Institute
Gwangju Bank	1,886,141	0.66	Creditor Financial Institute
National Pension Service	2,987,790	1.04	-
Total	195,635,973	68.10	

^{*} As of December 31, 2023

	Investors and Contributors		nts in Other panies		ts by Other Our Company
Category	(Our Company or Subsidiaries)	Number of Shares Owned (shares)	Ownership (%)	Number of Shares Owned (shares)	Ownership (%
KUMHO TIRE U.S.A., INC. (KUMHO TIRE GEORGIA HOLDING, KUMHO TIRE GEORGIA INC. included)	Kumho Tire Co., Ltd.	3,844,000	100.0	-	-
KUMHO TYRE(U.K.), LTD.	Kumho Tire Co., Ltd.	20,000	100.0	-	-
KUMHO TIRE EUROPE GMBH	Kumho Tire Co., Ltd.	-	100.0	-	-
KUMHO TIRE JAPAN INC.	Kumho Tire Co., Ltd.	40,012	100.0	-	-
KUMHO TIRE CANADA INC.	Kumho Tire Co., Ltd.	537	100.0	-	-
KUMHO TYRE AUSTRALIA PTY., LTD.	Kumho Tire Co., Ltd.	5,100,000	100.0	-	-
KUMHO TIRE(H.K.) CO., LTD.	Kumho Tire Co., Ltd.	1,373,946,457	100.0	-	-
NANJING KUMHO TIRE CO., LTD.	KUMHO TIRE (H.K.) CO., LTD.	-	100.0	-	-
KUMHO TIRE(TIANJIN) CO., INC.	KUMHO TIRE (H.K.) CO., LTD.	-	100.0	-	-
KUMHO TIRE (CHANGCHUN) CO.,INC	KUMHO TIRE (H.K.) CO., LTD.		100.0		-
KUMHO TIRE CHINA CO., INC.	KUMHO TIRE (H.K.) CO., LTD.	-	100.0		-
KUMHO TIRE (VIETNAM) CO., LTD.	KUMHO TIRE (H.K.) CO., LTD.		57.6		
KUMHO TIRE FRANCE S.A.S.	Kumho Tire Co., Ltd.	67,000	100.0		
KUMHO TIRE DE MEXICO, SA DE CV	Kumho Tire Co., Ltd.	9,844,459	100.0		
KUMHO TIRE EGYPT CO,. LLC	Kumho Tire Co., Ltd.	-	99.0	-	-

¹⁹ Major Creditors

Category	Debt Amount (KRW million)	Number of Shares Owned (shares)	Ownership (%)
Korea Development Bank	488,810	21,339,320	7.43%
Woori Bank	347,612	22,357,561	7.78%
Hana Bank	109,562	2,427,429	0.85%
Nonghyup Bank	51,396	2,897,524	1.01%
Export-Import Bank of Korea	21,891	4,936,751	1.72%
KB Kookmin Bank	53,551	6,578,860	2.29%
Shinhan Bank	15,666	-	-
Korea Credit Guarantee Fund	-	3,945,258	1.37%
Gwangju Bank	3,140	1,886,141	0.66%
Total	1,091,628	66,368,844	23.10%

^{*} As of December 31, 2023

10 Important Matters Occurred After the Accounting Period

- None applicable

11 Other Business Matters

- None applicable

^{*} As of December 31, 2023



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1 Consolidated Statement of Financial Position

* As of December 31, 2023 and 2022

In Korean won	2023	2022
Assets		
Current assets:		
Cash and cash equivalents	258,508,607,099	173,210,443,269
Short-term financial instruments	78,256,905,811	42,025,952,961
Financial assets at FVTPL	-	2,044,918,650
Trade receivables	806,693,676,467	638,095,861,937
Short-term loans and other receivables	88,535,446,385	31,508,740,645
Inventories	721,715,865,667	814,675,897,932
Current finance lease receivables	153,010,171	292,175,865
Other current assets	48,339,353,097	63,086,172,064
Total current assets	2,002,202,864,697	1,764,940,163,323
Non-current assets held for sale	-	13,474,286,529
Non-current assets:		
Long-term financial instruments	528,915,937	505,273,030
Financial assets at FVTPL	2,103,183,604	3,446,731,808
Long-term loans and other receivables	27,404,220,088	38,882,545,974
Property, plant and equipment	2,474,493,257,302	2,531,313,074,119
Right-of-use assets	83,853,617,080	76,318,443,495
Intangible assets	5,301,531,508	4,973,953,256
Investment properties	6,132,670,148	6,157,906,998
Non-current finance lease receivables	278,881,830	222,975,866
Deferred tax assets	227,535,773,154	254,029,357,753
Other assets	1,146,342,042	720,691,333
Total non-current assets	2,828,778,392,693	2,916,570,953,632
Total assets	4,830,981,257,390	4,694,985,403,484

In Korean won	2023	2022
Liabilities		
Current liabilities:		
Trade payables	369,738,079,386	281,128,125,975
Short-term borrowings	804,887,786,003	956,816,603,578
Current portion of long-term borrowings	124,268,148,612	533,737,872,070
Other payables	499,826,933,644	390,648,728,563
Current portion of product warranty provision	8,227,487,660	8,298,911,889
Current lease liabilities	20,707,992,127	21,102,051,358
Provision for litigation	5,479,222	65,024,770,210
Income tax liabilities	6,374,016,218	1,183,951,596
Other current liabilities	52,296,144,804	84,894,833,482
Total current liabilities	1,886,332,067,676	2,342,835,848,721
Non-current liabilities:		
Long-term borrowings	1,256,678,519,620	860,809,623,398
Defined benefit obligation	152,954,866,064	148,677,930,716
Long-term employee benefits	68,809,424,977	46,422,856,154
Other payables	4,339,109,620	4,228,782,000
Product warranty provision	8,243,857,438	8,529,564,842
Non-current lease liabilities	37,769,412,637	28,842,281,005
Provision for litigation	15,876,271,928	9,015,473,759
Provision for restoration costs	597,646,140	570,109,835
Other non-current liabilities	323,082,699	497,321,779
Total non-current liabilities	1,545,592,191,123	1,107,593,943,488
Total liabilities	3,431,924,258,799	3,450,429,792,209



1 Consolidated Statement of Financial Position

* As of December 31, 2023 and 2022

${\tt 02}$ Consolidated Statement of Comprehensive Income or Loss

In Korean won	2023	2022
Equity		
Capital stock	1,436,301,435,000	1,436,301,435,000
Capital surplus	224,985,390,523	224,985,390,523
Other components of equity	(19,538,444,447)	(19,538,444,447)
Accumulated other comprehensive income	99,024,224,855	98,710,326,639
Accumulated deficits	(476,405,610,598)	(614,340,857,092)
Equity attributable to:		
Owners of the Parent Company	1,264,366,995,333	1,126,117,850,623
Non-controlling interest	134,690,003,258	118,437,760,652
Total equity	1,399,056,998,591	1,244,555,611,275
Total liabilities and equity	4,830,981,257,390	4,694,985,403,484

In Korean won	2023	
Sales	4,041,412,157,685	3,559,158,461,842
Cost of sales	(2,931,341,194,069)	(2,954,773,583,032)
Gross profit	1,110,070,963,616	604,384,878,810
Selling and administrative expenses	(699,060,465,126)	(581,249,208,293)
Operating profit	411,010,498,490	23,135,670,517
Other income	134,750,153,607	194,650,343,176
Other expenses	(142,627,013,562)	(169,138,806,508)
Finance income	9,549,910,298	19,105,646,269
Finance costs	(185,552,979,689)	(151,796,562,424)
Profit (loss) before income tax	227,130,569,144	(84,043,708,970)
Income tax benefit (expense)	(55,282,099,410)	6,573,992,846
Profit (loss) for the year	171,848,469,734	(77,469,716,124)
Other comprehensive income (loss)		
Items that may be subsequently reclassified to profit or loss		
Exchange differences on translation of foreign operations	2,491,560,842	12,554,723,886
Items that will not be reclassified to profit or loss		
Remeasurements of net defined benefit plans	(25,081,346,820)	27,902,735,123
Other comprehensive income (loss) for the year, net of tax	(22,589,785,978)	40,457,459,009
Total comprehensive income (loss) for the year	149,258,683,756	(37,012,257,115)
Profit (loss) for the year attributable to:		
Owners of the Parent Company	157,773,889,754	(78,974,358,684)
Non-controlling interests	14,074,579,980	1,504,642,560
	171,848,469,734	(77,469,716,124)
Total comprehensive income (loss) for the year is attributable to:		
Owners of the Parent Company	133,006,441,150	(46,887,623,672)
Non-controlling interests	16,252,242,606	9,875,366,557
	149,258,683,756	(37,012,257,115)
Earnings (losses) per share attributable to the equity holders of the Parent Company		
Basic earnings (losses) per share	549	(275)
Diluted earnings (losses) per share	549	(275)

FINANCIAL REPORT

03 Consolidated Statement of Changes in Equity

INTRODUCTION

In Korean won	Capital stock	Capital surplus	Other components of equity	Accumulated other comprehensive income	Accumulated deficits	Equity attributable to owners of the Parent company	Non-controlling interest	Total
Balance as of January 1, 2022	1,436,301,435,000	224,985,390,523	(19,538,444,447)	94,526,326,750	(563,269,233,531)	1,173,005,474,295	108,562,394,095	1,281,567,868,390
Loss for the year	-	-	-	-	(78,974,358,684)	(78,974,358,684)	1,504,642,560	(77,469,716,124)
Other comprehensive income:								
Remeasurements of net defined benefit plans	-	-	-	-	27,902,735,123	27,902,735,123	-	27,902,735,123
Exchange differences on translation of foreign operations	-	-	-	4,183,999,889	-	4,183,999,889	8,370,723,997	12,554,723,886
Total comprehensive income (loss) for the year	-	-	-	4,183,999,889	(51,071,623,561)	(46,887,623,672)	9,875,366,557	(37,012,257,115)
Balance as of December 31, 2022	1,436,301,435,000	224,985,390,523	(19,538,444,447)	98,710,326,639	(614,340,857,092)	1,126,117,850,623	118,437,760,652	1,244,555,611,275
Balance as of January 1, 2023	1,436,301,435,000	224,985,390,523	(19,538,444,447)	98,710,326,639	(614,340,857,092)	1,126,117,850,623	118,437,760,652	1,244,555,611,275
Profit for the year	-	-	-	-	157,773,889,754	157,773,889,754	14,074,579,980	171,848,469,734
Other comprehensive income:								
Remeasurements of net defined benefit plans	-	-	-	-	(25,081,346,820)	(25,081,346,820)	-	(25,081,346,820)
Exchange differences on translation of foreign operations	-	-	-	313,898,216	-	313,898,216	2,177,662,626	2,491,560,842
Total comprehensive income for the year	-	-	-	313,898,216	132,692,542,934	133,006,441,150	16,252,242,606	149,258,683,756
Others	-	-	-	-	5,242,703,560	5,242,703,560	-	5,242,703,560
Balance as of December 31, 2023	1,436,301,435,000	224,985,390,523	(19,538,444,447)	99,024,224,855	(476,405,610,598)	1,264,366,995,333	134,690,003,258	1,399,056,998,591

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FINANCIAL REPORT

In Korean won	2023	2022
Cash flows from operating activities		
Cash generated from operations		
Profit (loss) for the year	171,848,469,734	(77,469,716,124)
Adjustments	595,083,927,415	368,606,586,571
Change in operating assets and liabilities	(104,208,724,463)	(369,593,750,563)
	662,723,672,686	(78,456,880,116)
Interest received	4,512,714,180	4,503,564,619
Interest paid	(148,090,477,448)	(91,378,651,526)
Income taxes paid	(13,984,788,436)	(14,717,027,382)
Net cash provided by (used in) operating activities	505,161,120,982	(180,048,994,405)
Cash flows from investing activities		
Proceeds from disposal of property, plant and equipment	4,179,849,332	27,400,431,400
Decrease in financial instruments	6,207,296,630	32,527,792,019
Decrease in loans and other receivables	29,352,265,563	25,475,537,416
Acquisition of property, plant and equipment	(192,117,672,603)	(373,200,262,860)
Acquisition of intangible assets	(726,816,476)	(482,595,792)
Increase in financial instruments	(43,193,354,305)	(29,190,873,168)
Increase in financial assets at FVTPL	-	(2,000,000,000)
Increase in loans and other receivables	(4,652,529,577)	(12,899,183,016)
Net cash used in investing activities	(200,950,961,436)	(332,369,154,001)

	2023	2022
Cash flows from financing activities		
Proceeds from short-term borrowings	2,031,365,729,325	2,024,753,786,479
Proceeds from long-term borrowings	273,935,140,000	7,662,800,000
Repayments of short-term borrowings	(2,237,848,948,228)	(1,510,125,562,644)
Repayments of current portion of long-term borrowings	(209,623,418,968)	(40,018,093,852)
Repayments of long-term borrowings	(51,176,655,367)	(81,800,000,000)
Repayments of lease liabilities	(28,503,058,130)	(24,754,391,240)
Net cash provided by (used in) financing activities	(221,851,211,368)	375,718,538,743
Net increase (decrease) in cash and cash equivalents	82,358,948,178	(136,699,609,663)
Cash and cash equivalents at the beginning of the year	173,210,443,269	300,956,520,520
Effects of exchange rate changes on cash and cash equivalents	2,939,215,652	8,953,532,412
Cash and cash equivalents at the end of the year	258,508,607,099	173,210,443,269

FINANCIAL REPORT

05 Separate Statement of Financial Position

INTRODUCTION

* As of December 31, 2023 and 2022

In Korean won	2023	2022	
Assets			
Current assets:			
Cash and cash equivalents	90,542,907,659	43,487,314,717	
Short-term financial instruments	1,600,000,000	4,594,011,976	
Financial assets at FVTPL	-	2,014,230,578	
Trade receivables	843,090,774,504	824,047,714,638	
Short-term loans and other receivables	69,266,422,106	18,902,626,404	
Inventories	242,607,579,159	280,069,599,080	
Current finance lease receivables	153,010,171	292,175,865	
Other current assets	24,325,131,569	26,468,320,549	
Total current assets	1,271,585,825,168	1,199,875,993,807	
Non-current assets:			
Long-term financial instruments	81,525,900	81,525,900	
Financial assets at FVTPL	2,103,183,604	3,446,731,808	
Investments in subsidiaries	470,876,661,506	294,708,621,198	
Long-term loans and other receivables	18,095,691,306	63,336,698,158	
Property, plant and equipment	894,968,323,207	923,076,233,871	
Right-of-use assets	5,970,603,628	10,117,099,308	
Intangible assets	2,925,796,667	2,708,914,988	
Investment properties	6,132,670,148	6,157,906,998	
Non-current finance lease receivables	278,881,830	222,975,866	
Deferred tax assets	162,175,415,940	186,241,097,447	
Other assets	7,357,824,041	11,336,728,521	
Total non-current assets	1,570,966,577,777	1,501,434,534,063	
Total assets	2,842,552,402,945	2,701,310,527,870	

In Korean won	2023	2022	
Liabilities			
Current liabilities:			
Trade payables	430,717,510,399	345,156,653,472	
Short-term borrowings	507,617,787,301	647,322,535,428	
Current portion of long-term borrowings	6,192,000,000	387,633,608,030	
Other payables	266,019,336,030	139,485,198,518	
Financial guarantee liabilities	4,675,774,059	25,764,615,146	
Current portion of product warranty provision	5,209,570,373	5,308,534,887	
Current lease liabilities	5,764,811,640	9,520,130,036	
Provision for litigation	5,479,222	65,024,770,210	
Other current liabilities	25,280,882,778	57,038,613,022	
Total current liabilities	1,251,483,151,802	1,682,254,658,749	
Non-current liabilities:			
Long-term borrowings	592,328,954,142	213,462,592,265	
Defined benefit obligation	152,954,866,064	148,677,930,716	
Long-term employee benefits	68,766,201,986	46,348,684,122	
Other payables	3,960,520,000	4,174,350,000	
Financial guarantee liabilities	7,680,307,194	44,441,684,175	
Product warranty provision	6,619,191,085	6,946,285,131	
Non-current lease liabilities	1,308,459,108	1,963,596,156	
Provision for litigation	15,876,271,928	9,015,473,759	
Provision for restoration costs	597,646,140	570,109,835	
Total non-current liabilities	850,092,417,647	475,600,706,159	
Total liabilities	2,101,575,569,449	2,157,855,364,908	
Equity			
Capital stock	1,436,301,435,000	1,436,301,435,000	
Capital surplus	220,533,408,310	220,533,408,310	
Other components of equity	(16,617,857,698)	(16,617,857,698)	
Accumulated deficits	(899,240,152,116)	(1,096,761,822,650)	
Total equity	740,976,833,496	543,455,162,962	
Total liabilities and equity	2,842,552,402,945	2,701,310,527,870	

$\mathsf{D}\mathsf{b}$ Separate Statement of Comprehensive Income or Loss

In Korean won	2023	2022
Sales	3,018,445,077,194	2,834,274,411,243
Cost of sales	(2,434,013,717,754)	(2,520,225,196,192)
Gross profit	584,431,359,440	314,049,215,051
Selling and administrative expenses	(361,741,640,221)	(309,601,712,910)
Operating profit	222,689,719,219	4,447,502,141
Other income	156,995,514,601	164,694,409,508
Other expenses	(92,090,135,264)	(213,019,518,439)
Finance income	61,396,029,674	16,861,663,215
Finance costs	(91,529,046,949)	(122,635,951,660)
Profit (loss) before income tax	257,462,081,281	(149,651,895,235)
Income tax benefit (expense)	(34,859,063,927)	163,025,936
Profit (loss) for the year	222,603,017,354	(149,488,869,299)
Other comprehensive income (loss)		
Items that will not be reclassified to profit or loss		
Remeasurements of net defined benefit plans	(25,081,346,820)	27,902,735,123
Total comprehensive income (loss) for the year	197,521,670,534	(121,586,134,176)

07 Separate Statement of Changes in Equity

INTRODUCTION

Loss for the year	otal
Other comprehensive income (loss): 27,902,735,123 Remeasurements of net defined benefit plans - - 27,902,735,123 Total comprehensive loss for the year - - - (121,586,134,176) (12 Balance as of December 31, 2022 1,436,301,435,000 220,533,408,310 (16,617,857,698) (1,096,761,822,650) 5 Balance as of January 1, 2023 1,436,301,435,000 220,533,408,310 (16,617,857,698) (1,096,761,822,650) 5 Profit for the year - - - 222,603,017,354 2 Other comprehensive income (loss): - - - - (25,081,346,820) (0	55,041,297,138
Remeasurements of net defined benefit plans - - 27,902,735,123 Total comprehensive loss for the year - - - (121,586,134,176) (12 Balance as of December 31, 2022 1,436,301,435,000 220,533,408,310 (16,617,857,698) (1,096,761,822,650) 5 Balance as of January 1, 2023 1,436,301,435,000 220,533,408,310 (16,617,857,698) (1,096,761,822,650) 5 Profit for the year - - - - 222,603,017,354 2 Other comprehensive income (loss): - - - - - (25,081,346,820) (0	9,488,869,299)
Total comprehensive loss for the year (121,586,134,176) (121,586,134,134,176) (121,586,134,176) (121,586,134,176) (121,586,134,176) (1	
Balance as of December 31, 2022 1,436,301,435,000 220,533,408,310 (16,617,857,698) (1,096,761,822,650) 5 Balance as of January 1, 2023 1,436,301,435,000 220,533,408,310 (16,617,857,698) (1,096,761,822,650) 5 Profit for the year - - - - 222,603,017,354 2 Other comprehensive income (loss): - - - - (25,081,346,820) (27,902,735,123
Balance as of January 1, 2023 1,436,301,435,000 220,533,408,310 (16,617,857,698) (1,096,761,822,650) 5 Profit for the year - - - - 222,603,017,354 2 Other comprehensive income (loss): - - - - - (25,081,346,820) (1,586,134,176)
Profit for the year - - - 222,603,017,354 2 Other comprehensive income (loss): - - - - (25,081,346,820) (Remeasurements of net defined benefit plans - - - - (25,081,346,820) (13,455,162,962
Other comprehensive income (loss): Remeasurements of net defined benefit plans - (25,081,346,820) (13,455,162,962
Remeasurements of net defined benefit plans (25,081,346,820) (22,603,017,354
Total comprehensive income (loss) for the year 197,521,670,534 1	25,081,346,820)
	97,521,670,534
Balance as of December 31, 2023 1,436,301,435,000 220,533,408,310 (16,617,857,698) (899,240,152,116) 7	10,976,833,496



INTRODUCTION

In Korean won	2023	2022
Cash flows from operating activities		
Cash generated from operations		
Profit (loss) for the year	222,603,017,354	(149,488,869,299)
Adjustments	177,078,940,111	277,528,025,306
Change in operating assets and liabilities	1,125,869,704	(342,068,009,996)
	400,807,827,169	(214,028,853,989)
Interest received	1,364,154,619	833,621,484
Interest paid	(70,883,533,371)	(42,929,000,200)
Dividend received	-	2,552,700,000
Income taxes refund	(2,586,167,372)	(5,605,992,331)
Net cash provided by (used in) operating activities	328,702,281,045	(259,177,525,036)
Cash flows from investing activities		
Decrease in financial assets at FVTPL	3,668,201,363	-
Decrease in financial instruments	2,994,011,976	13,000,000,000
Decrease in loans and other receivables	10,893,314,555	13,784,865,916
Decrease in loans to affiliated companies	33,919,464,457	10,408,000,000
Proceeds from disposal of property, plant and equipment	2,797,150,287	26,009,195,290

	2023	2022	
Increase in financial assets at FVTPL	-	2,000,000,000	
Increase in financial instruments	-	17,594,011,976	
Increase in loans and other receivables	3,300,417,791	12,155,263,624	
Acquisition of investments in subsidiaries	107,947,394,450	47,154,440,000	
Acquisition of property, plant and equipment	62,603,440,190	63,746,409,265	
Acquisition of intangible assets	384,519,375	284,170,694	
Net cash used in investing activities	(119,963,629,168)	(79,732,234,353)	
Cash flows from financing activities			
Proceeds from short-term borrowings	1,537,343,485,719	1,736,792,756,575	
Repayments of short-term borrowings	(1,670,297,698,899)	(1,419,075,410,847)	
Repayments of current portion of long-term borrowings	(16,177,036,806)	-	
Repayments of long-term borrowings	-	(81,800,000,000)	
Repayments of lease liabilities	(12,693,576,285)	(11,205,834,789)	
Net cash provided by (used in) financing activities	(161,824,826,271)	224,711,510,939	
Net increase (decrease) in cash and cash equivalents	46,913,825,606	(114,198,248,450)	
Cash and cash equivalents at the beginning of year	43,487,314,717	157,233,014,745	
Effects of exchange rate changes on cash and cash equivalents	141,767,336	452,548,422	
Cash and cash equivalents at the end of year	90,542,907,659	43,487,314,717	

19 Internal Auditors' Report

As the auditors for Kumho Tire Co., Ltd., (hereinafter referred to as "the Company") we conducted an audit of the accounting and business operations for the 21st fiscal year, apanning from January 1, 2023, to December 31, 2023. The results of this audit are reported as follows:

1. Overview of Audit Methodology

For the financial audit, we examined the accounting books and related documents and thoroughly reviewed the financial statements and accompanying schedules.

Where necessary, we applied various audit procedures such as reconciliation, physical inspection, observation, inquiry, and other appropriate methods.

For the operational audit, we attended significant meetings such as board meetings, profit and loss reports, and quality meetings. We also received reports from directors regarding business operations and scrutinized essential documents to ensure a meticulous examination using suitable methods.

2. Regarding the Statement of Financial Position, Income Statement, and Cash Flow Statement

The statement of financial position, income statement, and cash flow statement accurately represent the Company's assets, financial performance, and cash flows in accordance with laws and the Company's articles of association.

3. Regarding the Statement of Retained Earnings

The statement of retained earnings is prepared in compliance with laws and the Company's articles of association. It is reasonably compiled considering the state of the Company's assets and other circumstances.

4. Regarding Business Reporting

The business reports accurately reflect the Company's status in accordance with laws and the Company's articles of association

March 2024

Song Mun-seon, Chairman of the Audit Committee

Kim Jong-gil, Audit Committee Member

Gu Han-seo, Audit Committee Member



The Shareholders and Board of Directors Kumho Tire Co., Inc.

Opinion

We have audited the consolidated financial statements of Kumho Tire Co., Inc. and its subsidiaries (collectively referred to as the "Group"), which comprise the consolidated statements of financial position as of December 31, 2023 and 2022, and the consolidated statements of comprehensive income or loss, consolidated statements of changes in equity and consolidated statements of cash flows for each of the two years in the period ended December 31, 2023, and the notes to the consolidated financial statements, including material accounting policyinformation.

In our opinion, the accompanying consolidated financial statements present fairly, in all material respects, the consolidated financial position of the Group as of December 31, 2023 and 2022, and its consolidated financial performance and its consolidated cash flows for each of the two years in the period ended December 31, 2023 in accordance with International Financial Reporting Standards as adopted by the Republic of Korea ("KIFRS").

We have audited the Group's internal control over financial reporting ("ICFR") as of December 31, 2023 based on the Conceptual Framework for Design and Operation of ICFR established by the Operating Committee of ICFR in Korea, in accordance with Korean Standards on Auditing ("KSA"), and our report dated March 21, 2024 expressed an unqualified opinion thereon.

Basis for opinion

We conducted our audit in accordance with KSA. Our responsibilities under those standards are further described in the Auditor's responsibilities for the audit of the consolidated financial statements section of our report. We are independent of the Group in accordance with the ethical requirements that are relevant to our audit of the consolidated financial statements in Republic of Korea, and we have fulfilled our other ethical responsibilities in accordance with these requirements. We believe that the audit evidence we have obtained is sufficient and appropriate to provide a basis for our opinion.

Key audit matter

Key audit matter is the matter that, in our professional judgment, was of most significance in our audit of the consolidated financial statements of the current period. This matter was addressed in the context of our audit of the consolidated financial statements as a whole, and in forming our opinion thereon, and we do not provide a separate opinion on this matter.

1. Assessment of the realizability of deferred tax assets

As described in Note 3 to the consolidated financial statements, the Group recognizes deferred tax assets after assessing the realizability of deductible temporary differences at the end of each reporting period. The assessment requires the Group to estimate future taxable profit against which deductible temporary differences are utilized. The estimations related to realizability of future taxable profit and reserves involve management's subjective and complex judgements. Considering that deferred tax asset amount is significant and assessment of realizability involves complex estimation and subjective judgement, we identified assessment of the realizability of deferred tax assets as a key audit matter.

The primary procedures we performed to address this key audit matter included the following:

- Evaluated effectiveness of design and operation of internal control related to the realizability of deferred tax assets.
- Utilized tax professionals to review the completeness and accuracy of tax adjustments.
- Evaluated key input variables, such as the sales and operating profit ratio used to determine future taxable income in the most recent business plans approved by management in order to review the appropriateness of estimated future taxable income.
- Analyzed the nature of the relevant accounts and reserves for assessing whether the timing of realization of the deductible temporary difference is estimated appropriately.
- Compared the future taxable income and timing of utilization of tax loss carried forward which were forecast in the previous period with the actual results, in order to assess the accuracy of the Group's estimation.
- Assessed future estimated tax rates based on the business plan approved by management.
- Assessed the realizability of the deferred tax assets of the subsidiaries, which recognized the deferred tax assets.

Responsibilities of management and those charged with governance for the consolidated financial statements

Management is responsible for the preparation and fair presentation of the consolidated financial statements in accordance with KIFRS, and for such internal control as management determines is necessary to enable the preparation of the consolidated financial statements that are free from material misstatement, whether due to fraud or error.

In preparing the consolidated financial statements, management is responsible for assessing the Group's ability to continue as a going concern, disclosing, as applicable, matters related to going concern and using the going concern basis of accounting unless management either intends to liquidate the Group or to cease operations, or has no realistic alternative but to do so.

Those charged with governance are responsible for overseeing the Group's financial reporting process.



Independent Auditors' Report

INTRODUCTION

Auditor's responsibilities for the audit of the consolidated financial statements

Our objectives are to obtain reasonable assurance about whether the consolidated financial statements as a whole are free from material misstatement, whether due to fraud or error, and to issue an auditor's report that includes our opinion. Reasonable assurance is a high level of assurance, but is not a quarantee that an audit conducted in accordance with KSA will always detect a material misstatement when it exists. Misstatements can arise from fraud or error and are considered material if, individually or in the aggregate, they could reasonably be expected to influence the economic decisions of users taken on the basis of these consolidated financial statements.

As part of an audit in accordance with KSA, we exercise professional judgment and maintain professional skepticism throughout the audit. We also:

- · Identify and assess the risks of material misstatement of the consolidated financial statements, whether due to fraud or error. design and perform audit procedures responsive to those risks, and obtain audit evidence that is sufficient and appropriate to provide a basis for our opinion. The risk of not detecting a material misstatement resulting from fraud is higher than for one resulting from error, as fraud may involve collusion, forgery, intentional omissions, misrepresentations or the override of internal control.
- · Obtain an understanding of internal control relevant to the audit in order to design audit procedures that are appropriate in the circumstances.
- · Evaluate the appropriateness of accounting policies used and the reasonableness of accounting estimates and related disclosures made by management.
- · Conclude on the appropriateness of management's use of the going-concern basis of accounting and, based on the audit evidence obtained, whether a material uncertainty exists related to events or conditions that may cast significant doubt on the Group's ability to continue as a going concern. If we conclude that a material uncertainty exists, we are required to draw attention in our auditor's report to the related disclosures in the consolidated financial statements or, if such disclosures are inadequate, to modify our opinion. Our conclusions are based on the audit evidence obtained up to the date of our auditor's report. However, future events or conditions may cause the Group to cease to continue as a going concern.
- · Evaluate the overall presentation, structure and content of the consolidated financial statements, including the disclosures, and whether the consolidated financial statements represent the underlying transactions and events in a manner that achieves fair presentation.

· Obtain sufficient appropriate audit evidence regarding the financial information of the entities or business activities within the Group to express an opinion on the consolidated financial statements. We are responsible for the direction, supervision and performance of the group's audit. We remain solely responsible for our audit opinion.

We communicate with those charged with governance regarding, among other matters, the planned scope and timing of the audit and significant audit findings, including any significant deficiencies in internal control that we identify during our audit.

We also provide those charged with governance with a statement that we have complied with relevant ethical requirements, regarding independence, and to communicate with them all relationships and other matters that may reasonably be thought to bear on our independence, and where applicable, related safeguards.

From the matters communicated with those charged with governance, we determine those matters that were of most significance in the audit of the consolidated financial statements of the current period and are therefore the key audit matters. We describe these matters in our auditor's report, unless law or regulation precludes public disclosure about the matter or when, in extremely rare circumstances, we determine that a matter should not be communicated in our report because the adverse consequences of doing so would reasonably be expected to outweigh the public interest benefits of such communication.

The engagement partner on the audit resulting in this independent auditor's report is Jin Yong Kim.

March 21, 2024



This report is effective as of March 21, 2024, the independent auditor's report date. Accordingly, certain material subsequent events or circumstances may have occurred during the period from the date of the independent auditor's report to the time this report is used. Such events or circumstances could significantly affect the consolidated financial statements and may result in modifications to this report.

Independent Auditors' Report

The Shareholders and Board of Directors Kumho Tire Co., Inc.:

Opinion

We have audited the separate financial statements of Kumho Tire Co., Inc. (the "Company"), which comprise the separate statement of financial position as of December 31, 2023 and 2022, and the separate statement of comprehensive income or loss, separate statement of changes in equity and separate statement of cash flows for each of the two years in the period ended December 31, 2023, and the notes to the separate financial statements, including a summary of material accounting policy information.

In our opinion, the accompanying separate financial statements present fairly, in all material respects, the financial position of the Company as of December 31, 2023 and 2022, and its financial performance and its cash flows for each of the two years in the period ended December 31, 2023 in accordance with International Financial Reporting Standards as adopted by the Republic of Korea ("KIFRS").

We have audited the Company's internal control over financial reporting ("ICFR") as of December 31, 2023 based on the Conceptual Framework for Design and Operation of ICFR established by the Operating Committee of ICFR in Korea, in accordance with Korean Standards on Auditing ("KSA"), and our report dated March 21, 2024 expressed an unqualified opinion thereon.

Basis for opinion

We conducted our audit in accordance with KSA. Our responsibilities under those standards are further described in the Auditor's responsibilities for the audit of the separate financial statements section of our report. We are independent of the Company in accordance with the ethical requirements that are relevant to our audit of the separate financial statements in the Republic of Korea, and we have fulfilled our other ethical responsibilities in accordance with these requirements. We believe that the audit evidence we have obtained is sufficient and appropriate to provide a basis for our opinion.

Key audit matter

Key audit matter is the matter that, in our professional judgment, was of most significance in our audit of the separate financial statements of the current period. This matter was addressed in the context of our audit of the separate financial statements as a whole, and in forming our opinion thereon, and we do not provide a separate opinion on this matter.

1. Assessment of the realizability of deferred tax assets

As described in Note 3 to the separate financial statements, the Company recognizes deferred tax assets after assessing the realizability of deductible temporary differences at the end of each reporting period. The assessment requires the Company to estimate future taxable profit against which deductible temporary differences are utilized. The estimations related to realizability of future taxable profit and reserves involve management's subjective and complex judgements. Considering that deferred tax asset amount is significant and assessment of realizability involves complex estimation and subjective judgement, we identified assessment of the realizability of deferred tax assets as a key audit matter.

The primary procedures we performed to address this key audit matter included the following:

- Evaluated effectiveness of design and operation of internal control related to the realizability of deferred tax assets
- Utilized tax professionals to review the completeness and accuracy of tax adjustments.
- Evaluated key input variables, such as the sales and operating profit ratio used to determine future taxable income in the most recent business plans approved by management in order to review the appropriateness of estimated future taxable income.
- Analyzed the nature of the relevant accounts and reserves for assessing whether the timing of realization of the deductible temporary difference is estimated appropriately.
- Compared the future taxable income and timing of utilization of tax loss carried forward which were forecast in the previous period with the actual results, in order to assess the accuracy of the Group's estimation.
- Assessed future estimated tax rates based on the business plan approved by management.

Responsibilities of management and those charged with governance for the separate financial statements

Management is responsible for the preparation and fair presentation of the separate financial statements in accordance with KIFRS, and for such internal control as management determines is necessary to enable the preparation of the separate financial statements that are free from material misstatement, whether due to fraud or error.

In preparing the separate financial statements, management is responsible for assessing the Company's ability to continue as a going concern; disclosing, as applicable, matters related to going concern; and using the going-concern basis of accounting, unless management either intends to liquidate the Company or to cease operations, or has no realistic alternative but to do so.

Those charged with governance are responsible for overseeing the Company's financial reporting process.

11 Independent Auditors' Report

Auditors' responsibilities for the audit of the separate financial statements

Our objectives are to obtain reasonable assurance about whether the separate financial statements as a whole are free from material misstatement, whether due to fraud or error, and to issue an auditor's report that includes our opinion. Reasonable assurance is a high level of assurance, but is not a guarantee that an audit conducted in accordance with KSA will always detect a material misstatement when it exists. Misstatements can arise from fraud or error and are considered material if, individually or in the aggregate, they could reasonably be expected to influence the economic decisions of users taken on the basis of these separate financial statements.

As part of an audit in accordance with KSA, we exercise professional judgment and maintain professional skepticism throughout the audit. We also:

- Identify and assess the risks of material misstatement of the separate financial statements, whether due to fraud or error; design and perform audit procedures responsive to those risks; and obtain audit evidence that is sufficient and appropriate to provide a basis for our audit opinion. The risk of not detecting a material misstatement resulting from fraud is higher than for one resulting from error, as fraud may involve collusion, forgery, intentional omissions, misrepresentations or the override of internal control.
- Obtain an understanding of internal control relevant to the audit in order to design audit procedures that are appropriate in the circumstances.
- Evaluate the appropriateness of accounting policies used and the reasonableness of accounting estimates and related disclosures made by management.
- Conclude on the appropriateness of the management's use of the going-concern basis of accounting and, based on the audit evidence obtained, whether a material uncertainty exists related to events or conditions that may cast significant doubt on the Company's ability to continue as a going concern. If we conclude that a material uncertainty exists, we are required to draw attention in our auditor's report to the related disclosures in the separate financial statements or, if such disclosures are inadequate, to modify our opinion. Our conclusions are based on the audit evidence obtained up to the date of our auditor's report. However, future events or conditions may cause the Company to cease to continue as a going concern.
- Evaluate the overall presentation, structure and content of the separate financial statements, including the disclosures, and whether the separate financial statements represent the underlying transactions and events in a manner that achieves fair presentation.

We communicate with those charged with governance regarding, among other matters, the planned scope and timing of the audit and significant audit findings, including any significant deficiencies in internal control that we identify during our audit.

We also provide those charged with governance with a statement that we have complied with relevant ethical requirements regarding independence, and to communicate with them all relationships and other matters that may reasonably be thought to bear on our independence, and where applicable, related safeguards.

From the matters communicated with those charged with governance, we determine those matters that were of most significance in the audit of the separate financial statements of the current year and are, therefore, the key audit matters. We describe these matters in our auditor's report, unless law or regulation precludes public disclosure about the matter or when, in extremely rare circumstances, we determine that a matter should not be communicated in our report because the adverse consequences of doing so would reasonably be expected to outweigh the public interest benefits of such communication.

The engagement partner on the audit resulting in this independent auditor's report is Jin Yong Kim.

March 21, 2024

Ernst Young Han Young

This report is effective as of March 21, 2024, the independent auditor's report date. Accordingly, certain material subsequent events or circumstances may have occurred during the period from the date of the independent auditor's report to the time this report is used. Such events or circumstancescould significantly affect the separate financial statements and may result in modifications to this report.

12 Operational Status Report of the Internal Accounting Control System by the CEO and Internal Accounting Manager

Audit Committee Report on the Evaluation of the Consolidated Internal **Accounting Control System**

To the shareholders, Board of Directors, and Audit Committee of Kumho Tire Co., Ltd.,

As of December 31, 2023, the CEO and the Internal Accounting Manager have evaluated the design and operational effectiveness of Kumho Tire Co., Ltd. (hereinafter referred to as "the Company")'s consolidated internal accounting control system for the fiscal year ending on the same date.

The responsibility for designing and operating the consolidated internal accounting control system rests with the Company's management, including the CEO and the Internal Accounting Manager. We have assessed whether the Company's consolidated internal accounting control system is effectively designed and operated to prevent and detect any distortions in the consolidated financial statements that could arise from errors or fraudulent actions. The "Conceptual Framework for the Design and Operation of Internal Accounting Control Systems," published by the Internal Accounting Control Committee, was used as the reference standard for the design and operation of the internal accounting control system. The "Standard for Evaluation and Reporting of Internal Accounting Control Systems," also issued by the Internal Accounting Control Committee, was employed as the evaluation standard.

According to the evaluation of the operational status of the consolidated internal accounting control system by the CEO and Internal Accounting Manager as of December 31, 2023, the system is effectively designed and operating effectively in terms of materiality, based on the "Conceptual Framework for the Design and Operation of Internal Accounting Control Systems."

The CEO and Internal Accounting Manager confirm that the contents of this report have not been falsely stated or misrepresented and that nothing that should have been reported has been omitted. Furthermore, it is confirmed that the report does not contain any statements that could significantly mislead readers, and sufficient care has been taken to personally verify and review the contents.

To the shareholders and Board of Directors of Kumho Tire Co., Ltd.

As of December 31, 2023, the Audit Committee has evaluated the design and operational state of the consolidated internal accounting control system of Kumho Tire Co., Ltd. (hereinafter referred to as "the Company") for the fiscal year ending on the same date.

The responsibility for designing and operating the consolidated internal accounting control system lies with the Company's management, including the CEO and the Internal Accounting Manager. The Audit Committee holds a supervisory responsibility in this regard. The evaluation was based on the operational status report of the consolidated internal accounting control system submitted by the CEO and Internal Accounting Manager. This report was assessed to determine whether the internal controls were effectively designed and operated to prevent and detect any errors or fraudulent activities that could distort the financial statements and whether they substantially contribute to the reliability of financial reporting.

Additionally, the Audit Committee reviewed the operational status report to verify its accuracy and ensure that no necessary disclosures were omitted. The Committee also evaluated whether the corrective actions proposed in the report would effectively improve the Company's internal accounting control system.

The Audit Committee employed the "Standard for Evaluation and Reporting of the Internal Accounting Control Systems" published by the Internal Accounting Control Committee as the evaluation standard for this assessment.

Based on the "Conceptual Framework for the Design and Operation of Internal Accounting Control Systems," the Audit Committee believes that as of December 31, 2023, the Company's consolidated internal accounting control system is effectively designed and operated from a materiality perspective.

February 14, 2024

Jeong Il-taek, CEO

Lim Wan-ju, Internal Accounting Manager

March 14, 2024

Song Mun-seon

Chairman of the Audit Committee

14 Audit Committee Report on the Internal Control System

1. Overview of Internal Control Mechanisms

The Company's Internal Control Mechanisms and Functions are as follows:

- Board of Directors: Oversees the execution of duties by directors
- Audit Committee: Composed of three outside directors, it supervises company operations and the performance of directors, inspecting company assets
- Compliance Officer: Checks compliance with legal control standards among employees
- Audit Office: Conducts audits across various departments and employees in accordance with our 'Internal Audit Regulations.'
- Internal Accounting Control Team: Supports the Audit Committee in managing the internal accounting control system

The Board of Directors consists of one executive director, two non-executive directors, and five outside directors.

- There are five committees within the Board, including the Audit Committee, Compensation Evaluation Committee, Nomination Committee, Strategic Steering Committee, and ESSG Committee.

Appointment of Audit Committee Members

The appointment of Audit Committee members is carried out in compliance with legal requirements, ensuring candidates meet the appropriate qualifications and are selected through proper procedures.

2. Operation of Internal Control Mechanisms

Operational Results of Internal Audits

- Board of Directors: Held a total of nine meetings in 2023, receiving reports on key management issues and making decisions
- Audit Committee: Held six meetings in 2023, reviewing the results of financial and operational audits and associated key issues based on reports directly received from accounting, audit departments, and external auditors
- Compliance Officer: Monitored adherence to compliance standards and reported the findings to the Board of Directors
- Audit Office: Performed regular audits, planned audits, special mandate audits, and routine audits, reporting the findings to the Audit Committee
- Internal Accounting Control Team: Independently assessed the appropriateness of the operation and reporting of the internal accounting control system, reporting the results to the Audit Committee.

Handling of Audit Observations

Audit findings are reported to the relevant department heads and management. Actions are taken according to audit guidelines, and follow-ups are conducted at appropriate intervals.

3. Audit Committee's Evaluation on the Operation of Internal Control Mechanisms

According to the Audit Committee's assessment, the internal control mechanisms of Kumho Tire Co., Ltd. For the fiscal year ending December 31, 2023, were effectively operational.

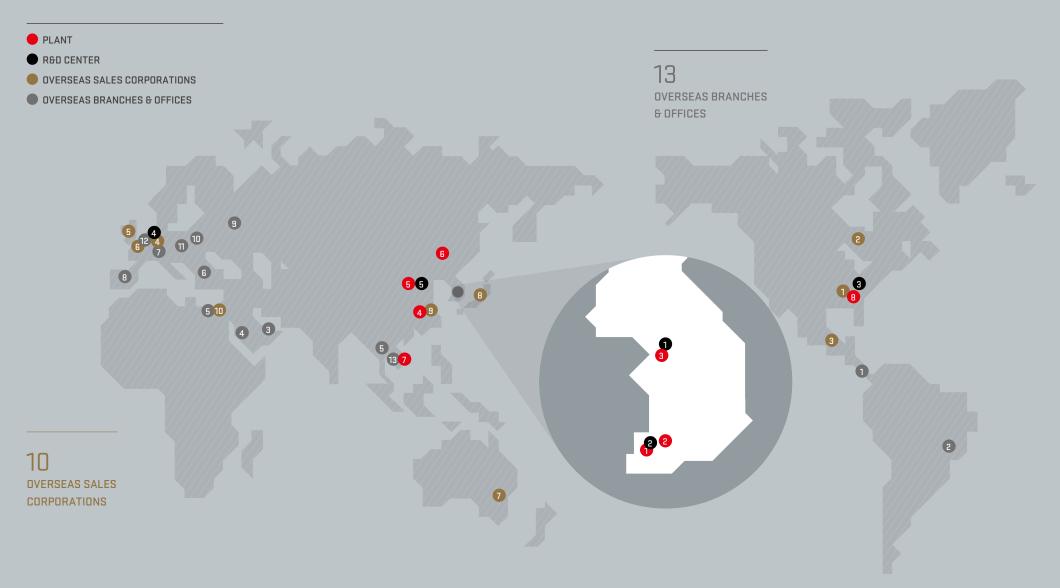
March 14, 2024

Song Mun-seon, Chairman of the Audit Committee Kim Jong-gil, Audit Committee Member Gu Han-seo, Audit Committee Member

Kumho Tire Co., Ltd.

Global Network

Headquartered in Seoul, Kumho Tire operates a robust global network consisting of 10 sales subsidiaries and 13 branches/offices worldwide. In addition, we export over USD 1.8 billion worth of products annually to 180 countries around the world. Our plants and R&D centers work in seamless synergy to produce the finest tires. By carrying out vigorous marketing initiatives and expanding our distribution networks, we are poised to take yet another significant step forward.



Seoul Office	68 Saemunan-ro, Jongno-gu, Seoul
Domestic Branches (16)	Main branch: 1021 Dongil-ro, Nowon-gu, Seoul, and 15 other branches
Overseas Sales Subsidiaries (10)	USA, Canada, Mexico, Germany, United Kingdom, France, Australia, Japan, China, Egypt
Overseas Branches and Offices (13)	Panama, São Paulo, Dubai, Jeddah, Bangkok, Istanbul, Milan, Madrid, Moscow, Warsaw, Vienna, Nordic countries, Ho Chi Minh City

PLANTS

01	Gwangju Plant	658 Eodeung-daero, Gwangsan-gu, Gwangju TEL. 82-62-940-2114
02	Gokseong Plant	85-63 Geumho-gil, Ip-myeon, Gokseong-gun, Jeollanam-do TEL. 82-61-630-3114
03	Pyeongtaek Plant	87, 156 Pyeongtaekhang-ro, Poseung-eup, Pyeongtaek-si, Gyeonggi-do TEL. 82-31-680-5700
04	Nanjing Plant	8 Chunyu Road Nanjing Pukou Economic Development Zone, Nanjing, Jiangsu, China TEL. 86-25-853-9999
05	Tianjin Plant	NO. 333 Zhongnan, 2st. Teda, Tianjin, China TEL. 86-22-5982-5555
06	Changchun Plant	NO. 677 Jinhu Road, Changchun, China TEL. 56-431-8705-0755
07	Vietnam Plant	Gcn, My Phuoc3, Industrial Park, Ben Cat Dist., Binh Duong Province, Vietnam TEL. 84-650-3599-0000
08	Georgia Plant	3051 Kumho Parkway, Macon, GA 31216, U.S.A. TEL. 1-478-812-9595

R&D CENTERS

01	Central R&D Center (Yongin, KRDC)	215-21 Sa-eun-ro, Giheung-gu, Yongin-si, Gyeonggi-do
02	Performance Center (Gwangju)	658 Eodeung-daero, Gwangsan-gu, Gwangju (Sochon-dong)
03	KATC (USA)	711 South Cleveland-Massillon Road Akron, Ohio 44333, United States
04	KETC (Germany)	Starkenburg Strasse 10, 64546, Moerfelden-Walldorf, GERMANY
05	KCTC (China)	No.49 Xinye 3 Street, The West Zone Of Teda, Tianjin, CHINA

OVERSEAS SALES CORPORATIONS

01	Kumho Tire U.S.A. (KUSA)	133 Peachtree Street NE, Suite 2800, Atlanta, GA 30303, United States TEL. 1-678-916-3236
02	Kumho Tire Canada	Unit B, 6430 Kennedy Rd. Mississauga, ON L5T 2Z5, Canada TEL. 1-905-564-0882
03	Kumho Tire Mexico	Av.Paseo de la Reforma No.373, 7 Piso Despacho A Col. Cuauhtemoc, Deleg.Cuauhtemoc C.P.06500, CDMX, Mexico TEL. 52-55-5251-7617
04	Kumho Tire Europe	Brusseler Platz 1, 63067 Offenbach am Main, Germany TEL. +49 69 9433 1871
05	Kumho Tyre U.K.	Suite 6, Hilton House, Corporation St, Rugby CV21 2DN, UK TEL. +44(0)1788 820 230
06	Kumho Tire France	103 Quai du Président Roosevelt, 92130 Issy-les-Moulineaux TEL. +33 (0)1 4935 0539
07	Kumho Tyre Australia	1 Carnaby Street, Marsden Park NSW 2765 TEL. +61 02 9912 9801
08	Kumho Tire Japan	Kyobashi Yamamoto Bldg 2F 3-12-7, Kyobashi, Chou-Ku, Tokyo, Japan TEL. 81-3-3535-0880
09	Kumho Tire China	2F,Tower G, No.2337, Gudai Road, Westlink, Minhang District, Shanghai, China
10	Kumho Tire Egypt Co., LLC	Cairo, Maadi Building 56, apartment no 33, third floor, street no 15, Sarayat Maadi

OVERSEAS BRANCHES & OFFICES

01	Panama	P.H. Sortis Business Tower, Oficina 18-D, CI. 57 este entre Av. Samuel Lewis y CI. Abel Bravo, Obarrio, Ciudad de Panama, Rep. de Panama TEL. 507-209-6750(1)
02	São Paulo	Rua. Florida, 1738 Conjunto 92, CEP: 04565-001 Bairro: Cidade Moncoes Sao Paulo, SP, Brazil TEL. 55-11-5102-2633/2846
03	Dubai	OFFICE NO 401, ICON TOWER, AI Barsha Tecom DUBAI, UAE TEL. 971-4-554-7386
04	Jeddah	1002 Jameel Square (Business Center), Prince Mohammed Bin Abdulaziz St., Al Andalus, Jeddah 23326 - Saudi Arabia TEL. 966-5-3559-6888
05	Bangkok	55 Wave Place Building, 9th Floor, Unit 9.08, Wireless Road, Lumpini, Pathumwan, Bangkok 10330, Thailand TEL. 66-2-253-3911~2
06	Istanbul	Maslak Meydan Sk. No:3 Veko Giz Plaza 21.kat No,.74 Sariyer, 34396 TEL. +90 212 999 9632
07	Milan	S.S Padana Superiore 2/B 20063 Cernusco Sul Naviglio (MI), ITALY TEL. 39-02-9210-6688
08	Madrid	P.E.Alvia Edificio 3, Planta 2, oficina 3 C/ Jose Echegaray, 8 28232 Las Rozas, Madrid, Spain TEL. 34-916-366-621
09	Moscow Office	Office 602A, Entrance 3, World Trade Center, Krasnopresnenskaya nab., 12, 123610 Moscow, Russia TEL. +7-910-450-98-58
10	Warszawa	al. Jerozolimskie 123a, 02-017, Warszawa, Poland TEL. +48-2226-37807
11	Wien	Helmut-Qualtinger-Gasse 2 /7, 1030 Wien, Austria TEL. 43-1-796-27-5501
12	Nordic	Brüsseler Platz 1, 63067 Offenbach am Main, Germany TEL. +49 69 9433 1851
13	Ho Chi Minh City Office	Room 602, 6F, Cobi Tower II, No. 2-4, Street 8, Tan Phu Ward, Dist.7, HCMC TEL. +84.28.3829.5058/59

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