

Fourth Quarter 2015 Conference Call February 9, 2016

Forward-Looking Statements

Certain information contained in this presentation constitutes forward-looking statements for purposes of the safe harbor provisions of The Private Securities Litigation Reform Act of 1995. There are a variety of factors, many of which are beyond our control, that affect our operations, performance, business strategy and results and could cause our actual results and experience to differ materially from the assumptions, expectations and objectives expressed in any forward-looking statements. These factors include, but are not limited to: our ability to implement successfully our strategic initiatives; actions and initiatives taken by both current and potential competitors; foreign currency translation and transaction risks; a labor strike, work stoppage or other similar event; deteriorating economic conditions or an inability to access capital markets; work stoppages, financial difficulties or supply disruptions at our suppliers or customers; the adequacy of our capital expenditures; increases in the prices paid for raw materials and energy; our failure to comply with a material covenant in our debt obligations; potential adverse consequences of litigation involving the company; as well as the effects of more general factors such as changes in general market, economic or political conditions or in legislation, regulation or public policy. Additional factors are discussed in our filings with the Securities and Exchange Commission, including our annual report on Form 10-K, quarterly reports on Form 10-Q and current reports on Form 8-K. In addition, any forward-looking statements represent our estimates only as of today and should not be relied upon as representing our estimates as of any subsequent date. While we may elect to update forward-looking statements at some point in the future, we specifically disclaim any obligation to do so, even if our estimates change.

Highlights



- Record full-year segment operating income tops \$2.0 billion, an increase of more than 18%^(a)
- Full-year cash flow from operating activities of \$1.7 billion
- North America sets full-year earnings record of \$1.1 billion
- Asia Pacific sets full-year earnings record of \$319 million
- Increased share repurchase authorization by \$650 million to \$1.1 billion

Strategy Roadmap



Where We Are

- > Executing Plan
- >Innovation Leader
- > Record Earnings
- **►Value Creating**
- **➢Investing for Growth**
- >US Pension Fully Funded

Key Strategies

- 1. North America: Grow Profitably
- 2. Asia: Win in China / Grow Asia
- 3. EMEA / LA: Return to Historical Profit

Industry MegaTrends



Key How To's

- ✓ Market-Back Innovation Excellence
- ✓ Sales & Marketing Excellence
- ✓ Operational Excellence
- ✓ Enabling Investments
- ✓ Top Talent / Top Teams

Our Destination - Creating Sustainable Value

- First with Customers
- Innovation Leaders
- Leader in Targeted Segments
- > Top Line / Bottom Line Growth > Competitively Advantaged
 - > Profitable thru Economic Cycle
 - Cash Flow Positive
 - Investment Grade

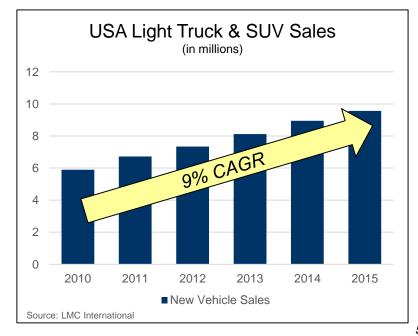
North America Industry Leading Products





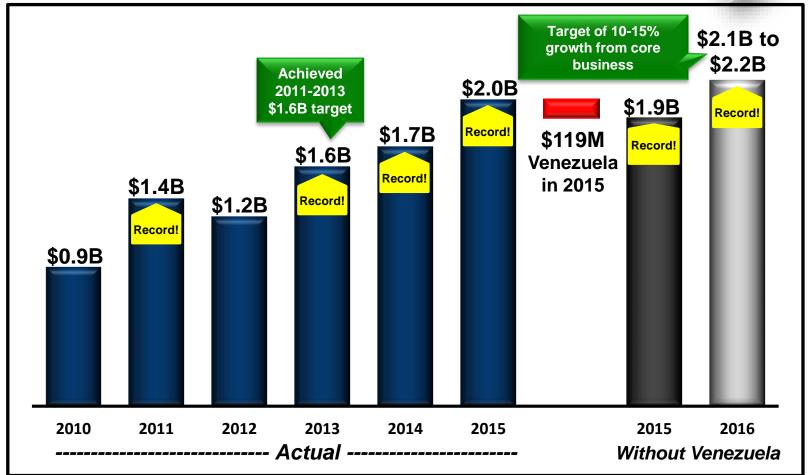
Goodyear products
represented on 75% of
2015 Top 15 Selling
SUVs and Light Trucks
in the USA





Goodyear's Journey Segment Operating Income (a)





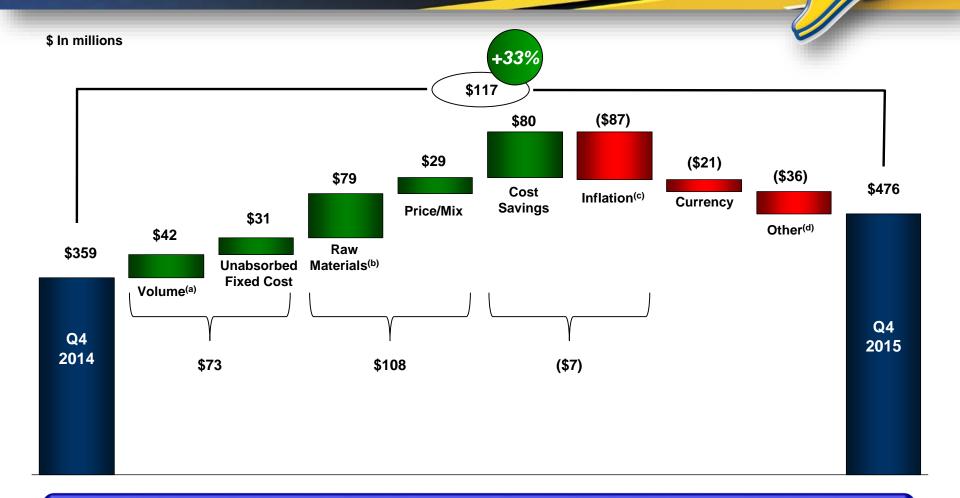
Consistently meeting our financial targets despite challenging economic environments globally

Fourth Quarter 2015 **Income Statement**

In millions, except EPS		Three Months Ended			
	Dec	ember 31, 2015	Dec	ember 31, 2014	Change
Units		42.1		39.5	7%
Net Sales	\$	4,063	\$	4,356	(7)%
Gross Margin		24.4%		23.3%	1.1 pts
SAG	\$	725	\$	702	3%
Segment Operating Income ^(a)	\$	476	\$	359	33%
Segment Operating Margin (a)		11.7%		8.2%	3.5 pts
Goodyear Net Income (Loss)	\$	(380)	\$	2,129	
Goodyear Net Income (Loss) Per Share					
Weighted Average Shares Outstanding		269		272	
Basic	\$	(1.42)	\$	7.82	
Weighted Average Shares Outstanding - Diluted		269		272	
Diluted	\$	(1.42)	\$	7.68	
Cash Dividends Declared Per Common Share	\$	0.07	\$	0.06	
Adjusted Diluted Earnings Per Share (b)	\$	0.93	\$	0.59	
US Tax Adjusted Diluted Earnings Per Share (b)	\$	0.83	\$	0.59	

⁽a) See Segment Operating Income and Margin reconciliation in Appendix on page 28.(b) See Adjusted Diluted Earnings Per Share and US Tax Adjusted Diluted Earnings Per Share reconciliations in Appendix on pages 21 and 22.

Fourth Quarter 2015 Segment Operating Results



Strong financial performance overcoming challenging economies

- a) Volume variance includes the incremental gross margin benefit from the acquisition of Nippon Goodyear in Japan.
- b) Raw material variance of \$79 million excludes raw material cost saving measures of \$58 million, which are included in Cost Savings.
- (c) Estimated impact of inflation (wages, utilities, energy, transportation and other).
- d) Includes the impact of other tire related businesses, including the sale of North American motorcycle business, and research and development.

Fourth Quarter 2015 - Balance Sheet **Pro Forma to reflect Euro Note Redemption**



	ro Forma ember 31, 2015	-	ember 30, 2015	Dec	ember 31, 2014
Cash and cash equivalents (a)	\$ 1,195	\$	1,690	\$	2,161
Accounts receivable Inventories Accounts payable - trade	2,033 2,464 (2,769)		2,616 2,544 (2,576)		2,126 2,671 (2,878)
Working capital ^(b)	\$ 1,728	\$	2,584	\$	1,919
Total debt ^{(a)(c)}	\$ 5,484	\$	6,000	\$	6,394
Net debt ^{(a)(c)}	\$ 4,289	\$	4,310	\$	4,233
Memo:					
Net Global Pension Liability	\$ 642			\$	714
Adjusted Debt / EBITDAP (d)	2.45x				2.96x

⁽a) The December 31, 2015 balance reflects the redemption of the €250 million (\$272 million) 6.75% Euro Notes due 2019 that occurred on January 14, 2016.

Working capital represents accounts receivable and inventories, less accounts payable - trade.

 ⁽c) See Total Debt and Net Debt reconciliation in Appendix on page 29.
 (d) See EBITDAP, adjusted debt and leverage ratio reconciliations in Appendix on page 30.

Free Cash Flow from Operations



	Year Ending December 31,			nber 31,
		2015		2014
Net Income	\$	376	\$	2,521
Depreciation and Amortization		698		732
Change in Working Capital		(42)		(1)
Pension Expense		135		158
Provision for Deferred Income Taxes (a)		79		(1,970)
Loss on Deconsolidation of Venezuelan Subsidiary ^(b)		646		-
Gain on Recognition of Deferred Royalty Income (c)		(155)		-
Capital Expenditures		(983)		(923)
Other		197		464
Free Cash Flow from Operations (non-GAAP) ^(d)	\$	951	\$	981

⁽a) The increase in Provision for Deferred Income Taxes is primarily due to the reversal of the valuation allowance on our US deferred tax assets in the fourth quarter of 2014.

⁽b) Loss on Deconsolidation of Venezuelan Subsidiary represents a one-time charge associated with the deconsolidation of our operations in Venezuela effective December 31, 2015.

⁽c) Gain on Recognition of Deferred Royalty Income is due to a one-time pre-tax gain of \$155 million on the recognition of deferred income resulting from the termination of a licensing agreement associated with the sale of our former Engineered Products business.

⁽d) See Free Cash Flow from Operations reconciliation in Appendix on page 31.

Fourth Quarter 2015 Segment Results



In millions

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	2015	2014	Change
Units	15.4	16.0	(3.8%)
Net Sales	\$1,912	\$2,105	(9.2%)
Operating Income	\$266	\$229	16.2%
Margin	13.9%	10.9%	

Europe, Middle East and Africa

	2015	2014	Change
Units	14.2	12.8	10.9%
Net Sales	\$1,191	\$1,306	(8.8%)
Operating Income	\$100	\$30	233.3%
Margin	8.4%	2.3%	

Asia Pacific

	2015	2014	Change
Units	8.3	6.0	38.3%
Net Sales	\$559	\$511	9.4%
Operating Income	\$96	\$80	20.0%
Margin	17.2%	15.7%	

Latin America

	2015	2014	Change
Units	4.2	4.7	(10.6%)
Net Sales	\$401	\$434	(7.6%)
Operating Income	\$14	\$20	(30.0%)
Margin	3.5%	4.6%	

2016 Key Segment Operating IncomeDrivers

Driver	2015 Results excluding Venezuela	Current Outlook 2016 vs 2015	Comments
Global Volume	+3%	~3%	 Core business unit volume of 164.8 million in 2015
Price/Mix vs. Raw Materials	\$77 million	~\$75 million	• Raw material costs down ~5%
Overhead Absorption	(\$3) million	~\$50 million	 Reflects increased volume growth throughout the year
Cost Savings vs. Inflation	\$227 million	~\$135 million	• See Appendix page 16
Foreign Exchange	(\$142) million	~(\$45) million	Based on current spot rates
Motorcycle	(\$7) million	~(\$30) million	 Sale of the North American motorcycle business
Other	\$8 million	~(\$35) million	 Americas' plant start up costs and advertising

2016 full-year Segment Operating Income growth target of \$2.1 to \$2.2 billion

2016 Outlook Other Financial Assumptions



	2016 FY Assumption
Interest Expense	\$350 - \$375 million
Financing Fees	~\$60 million
Income Tax	Expense: ~30% of global pre-tax operating income Cash: 10-15% of global pre-tax operating income
Depreciation & Amortization	~\$700 million
Global Pension Expense	\$65 - \$85 million
Global Pension Cash Contributions	\$50 - \$75 million
Working Capital	Use of ~\$50 million
Capital Expenditures	\$1.0 - \$1.1 billion
Corporate Other	~\$165 million

2014-2016 Capital Allocation Plan Update Delivering Shareholder Returns



Prior	Plan
(Feb.	2015)

Update (Feb. 2016)

~ \$1.15B

~\$0.9B

Dividends/ Share Repurchase

\$1.1 - \$1.3B^(a)

Restructurings

~ \$0.6B

~ \$0.7B

Debt Repayment / Pension Funding

~\$0.9B

\$3.6 - \$3.8B

Share repurchase authorization increased \$650 million to \$1.1 billion

⁽a) \$0.65B previously approved by the Board of Directors with \$0.45B authorized for share repurchase on May 27, 2014; additional \$0.65B authorized for share repurchase by the Board of Directors on February 4, 2016 with actual amount dependent on Company performance including the achievement of financial targets.



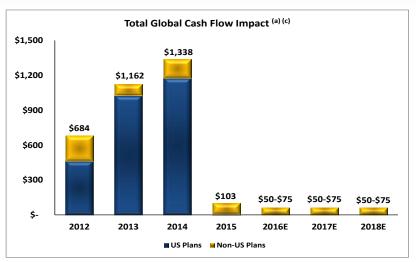
SOI Driver Detail

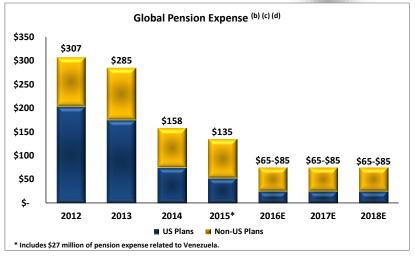
Cost Savings vs Inflation - Excluding Venezuela

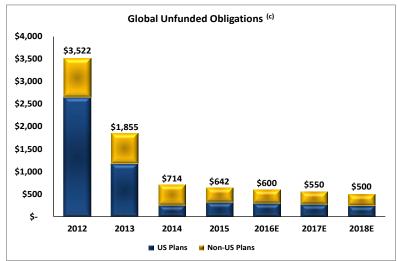


Driver	2015 vs 2014	2016 vs 2015	Comments
Underlying Net Cost Savings	\$176 million	~\$160 million	 Includes incremental SAG from the inclusion of the Japanese replacement business
General & Product Liability	\$35 million	~(\$30) million	2015 includes a benefit resulting from favorable claim experience
Corporate Cost Allocation to SOI	(\$7) million	~(\$25) million	 Transition of costs associated with centralized initiatives to SBUs; offset in Corporate Other; EBIT neutral
Pension Expense	\$23 million	~\$30 million	 2016 includes a \$45 million benefit for the change to the spot rate method for pension expense partially offset by amortization of actuarial losses
Cost Savings vs Inflation	\$227 million	~\$135 million	

Pension Update

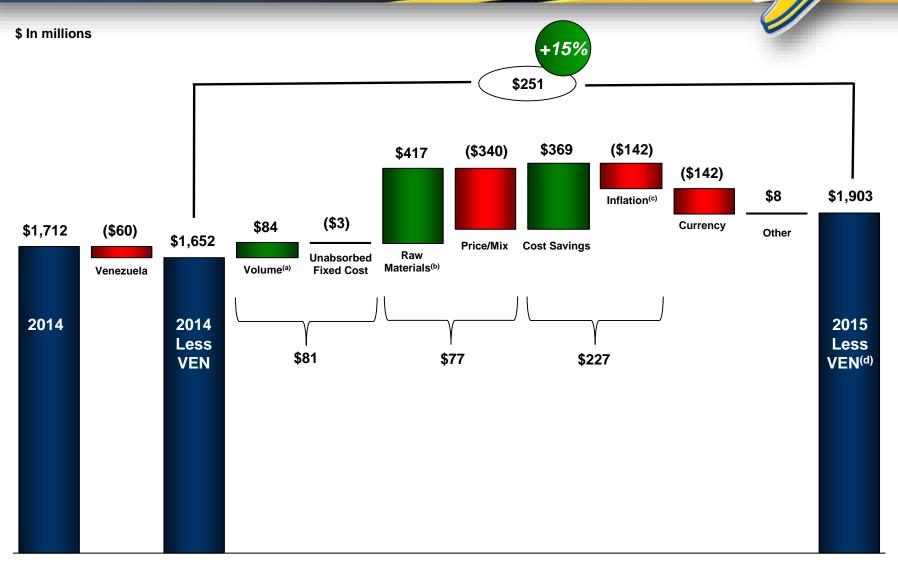






- a) Includes cash funding for direct benefit payments for 2012 2015 only.
- b) Excludes one-time charges and benefits from pension settlements and curtailments.
- c) 2016E 2018E are based on assumptions as of December 31, 2015 and reflects the deconsolidation of our Venezuelan subsidiary.
- d) 2016E 2018E reflects a change in accounting estimate to the use of the spot rate approach for determining interest and service costs.

Full Year 2015 Segment Operating Results Pro Forma for Venezuelan Subsidiary Deconsolidation



Volume variance includes the incremental gross margin benefit from the acquisition of Nippon Goodyear in Japan.
Raw material variance of \$417 million excludes raw material cost saving measures of \$228 million, which are included in Cost Savings above.

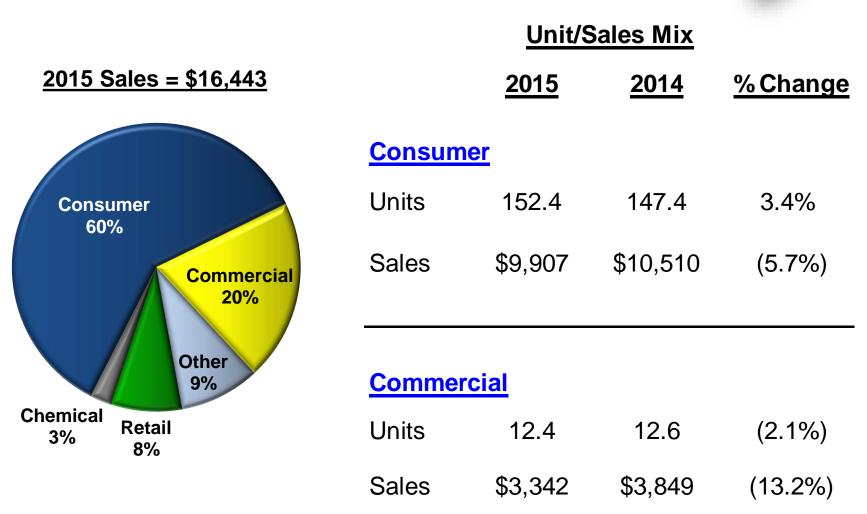
Estimated impact of inflation (wages, utilities, energy, transportation and other).

Excludes 2015 Venezuelan earnings of \$119 million from total reported Segment Operating Income of \$2,022 million.

Full Year 2015 Tire Unit & Sales Summary

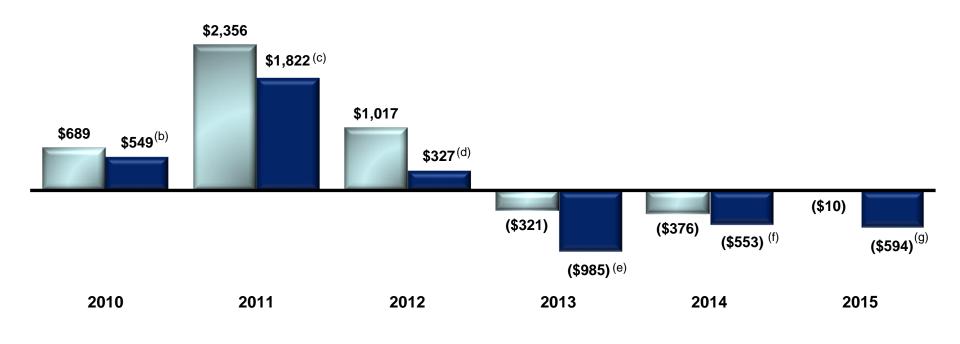


in millions



Price/Mix vs. Raw Materials^(a)

\$ in millions



(a) Reflects impact on Segment Operating Income. Includes Venezuela. Raw materials include the impact of raw material cost savings measures.

■ Raw Materials

- (b) Raw material variance of \$549 million includes raw material cost savings measures of \$136 million.
- (c) Raw material variance of \$1,822 million includes raw material cost savings measures of \$177 million.

■ Price/Mix

- (d) Raw material variance of \$327 million includes raw material cost savings measures of \$249 million.
- (e) Raw material variance of (\$985) million includes raw material cost savings measures of \$228 million. (f) Raw material variance of (\$553) million includes raw material cost savings measures of \$269 million.
- (g) Raw material variance of (\$594) million includes raw material cost savings measures of \$228 million.

Fourth Quarter 2015 Significant Items

(After Tax and Minority Interest)



														Tax Expense	US 1	īax
			Loss on			Ra	ationalizations,	Net Income			Transaction			(Benefit) in	Adjus	sted
			Deconsolidation			As	sset Write-offs,	and Other			Costs and Net			excess of US	Dilut	ted
		As	of Venezuelan	Pension	Debt	ar	nd Accelerated	Discrete Tax	SRI	Share	Gains on Asset			Cash Tax	Earning	gs Per
	Rep	orted	Subsidiary	Settlement	Repaymen	ts	Depreciation	Benefits	9	Sale	Sales	As Ac	djusted	Payments	Share	e ^(a)
Net Sales	\$	4,063	\$ -	\$ -	\$ -	\$	-	\$ -	\$	-	\$ -	\$	4,063	\$ -	\$	4,063
Cost of Goods Sold		3,071		(88	<u> </u>		(4)			-			2,979			2,979
Gross Margin		992	-	88	-		4	-		-	-		1,084	-		1,084
SAG		725	-	(49) -		-	2		-	1		679	-		679
Rationalizations		32	-	-	-		(32)	-		-	-		-	-		-
Interest Expense		101	-	-	-		-	-		-	-		101	-		101
Loss on Deconsolidation of		646	(646)								_		_			
Venezuelan Subsidiary		040	(040)										-			_
Other (Income) Expense		(2)			(57)				30	50		21			21
Pre-tax Income (Loss)		(510)	646	137		57	36	(2)		(30)	(51)		283	-		283
Taxes		(137)	69	51	. 2	22	6	18		2	(11)		20	27		47
Minority Interest		7									(1)		6			6
Goodyear Net Income (Loss)	\$	(380)	\$ 577	\$ 86	\$ 3	35 \$	30	\$ (20)	\$	(32)	\$ (39)	\$	257	\$ (27)	\$	230
EPS (b)	\$	(1.39)	\$ 2.11	\$ 0.31	\$ 0.1	13 \$	0.11	\$ (0.07)	\$	(0.12)	\$ (0.15)	\$	0.93	\$ (0.10)	\$	0.83

- (a) US Tax Adjusted Diluted Earnings per Share excludes the effect of non-cash US tax expense (benefit) as a result of the reversal of the valuation allowance on our US deferred tax assets in the fourth quarter 2014. The company does not expect to pay significant cash income taxes in the US through 2020. The company believes the presentation of this non-GAAP measure is important as it facilitates a consistent comparison of net income and earnings per share versus the prior year.
- (b) Calculation of Adjusted Diluted EPS reflects 4 million weighted average shares outstanding for stock options and other securities not included in EPS As Reported as their inclusion was anti-dilutive.

Fourth Quarter 2014 Significant Items

(After Tax and Minority Interest)



Net Sales
Cost of Goods Sold
Gross Margin
SAG
Rationalizations
Interest Expense
Other (Income) Expense
Pre-tax Income
Taxes
Minority Interest
Goodyear Net Income
EPS

As Reported		Net Venezuelan Currency Losses	Rationalizations, Asset Write-offs, and Accelerated Depreciation Charges	Net Gains on Asset Sales	Net Income and Other Discrete Tax Benefits	As Adjusted	Tax Expense in excess of US Cash Tax Payments	US Tax Adjusted Diluted Earnings Per Share
\$	4,356	\$ -	\$ -	\$ -	\$ -	\$ 4,356	\$ -	\$ 4,356
	3,340		(4)	<u> </u>	(14)	3,322		3,322
	1,016	-	4	-	14	1,034	-	1,034
	702	-	-	-	-	702	-	702
	15	-	(15)	-	-	-	-	-
	113	-	-	-	(2)	111	-	111
	60	(45)	_	7		22		22
	126	45	19	(7)	16	199	-	199
	(2,002)	-	2	-	2,028	28	-	28
	(1)	-	5	-	1	5	-	5
\$	2,129	\$ 45	\$ 12	\$ (7)	\$ (2,013)	\$ 166	\$ -	\$ 166
\$	7.68	\$ 0.16	\$ 0.04	\$ (0.03)	\$ (7.26)	\$ 0.59	\$ -	\$ 0.59

Full Year 2015 Significant Items

(After Tax and Minority Interest)



	As Reported		Loss on Deconsolidation of Venezuelan Subsidiary	As ar	ationalizations, sset Write-offs, nd Accelerated Depreciation	ension ttlement	ebt yments	Lab Rel Clos	arges for or Claims ated to a ed Facility Greece	F Di	Insurance Recovery - iscontinued Products	Cos	ransaction sts and Net ns on Asset Sales	ai Dis	et Income nd Other screte Tax Benefits	Share ale	Reco De R	dain on gnition of eferred coyalty ncome	Δς Δ	djusted	Tax Expense in excess of US Cash Tax Payments	Ac D Earr	JS Tax djusted iluted nings Per hare ^(a)
Net Sales	\$ 16,44	_	\$ -	\$	-	\$ -	\$ -	\$	-	\$	-	\$	-	\$	-	\$ -	\$	-	\$	16,443	\$ -	\$	16,443
Cost of Goods Sold	12,16	64	-		(9)	 (88)			-		-		-		1	-		-		12,068			12,068
Gross Margin	4,27	79	=		9	88	-		-		-		-		(1)	-		-		4,375	=		4,375
SAG Rationalizations	2,61 11		-		- (114)	(49)	-		- -		-		(6)		2	-		-		2,561	- -		2,561
Interest Expense	41		-		-	-	_		_		-		-		_	_		-		412	-		412
Loss on Deconsolidation of Venezuelan Subsidiary	64		(646)		-	-	-		-		-		-		-	-		-		-	-		-
Other (Income) Expense	(11		-		-	-	(57)		(4)		25		41		1	30		155		76			76
Pre-tax Income	60		646		123	137	57		4		(25)		(35)		(4)	(30)		(155)		1,326	-		1,326
Taxes	23		69		14	51	22		-		(9)		(11)		19	2		(56)		333	(165)		168
Minority Interest		69	-	_	17	 -	 		-		-		(1)		2	 -		-		87			87
Goodyear Net Income	\$ 30	07	\$ 577	\$	92	\$ 86	\$ 35	\$	4	\$	(16)	\$	(23)	\$	(25)	\$ (32)	\$	(99)	\$	906	\$ 165	\$	1,071
EPS	\$ 1.1	12	\$ 2.11	\$	0.34	\$ 0.31	\$ 0.13	\$	0.02	\$	(0.06)	\$	(0.08)	\$	(0.09)	\$ (0.12)	\$	(0.36)	\$	3.32	\$ 0.60	\$	3.92

⁽a) US Tax Adjusted Diluted Earnings per Share excludes the effect of non-cash US tax expense as a result of the reversal of the valuation allowance on our US deferred tax assets in the fourth quarter 2014. The company does not expect to pay significant cash income taxes in the US through 2020. The company believes the presentation of this non-GAAP measure is important as it facilitates a consistent comparison of net income and earnings per share versus the prior year.

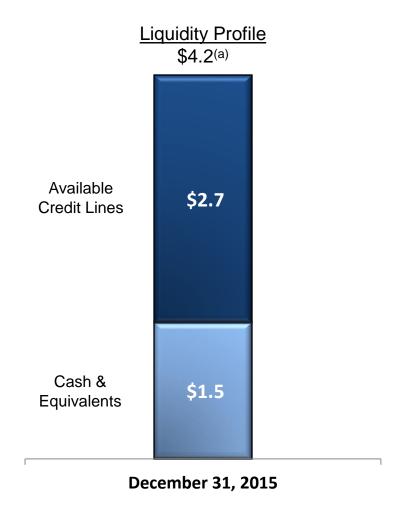
Full Year 2014 Significant Items (After Tax and Minority Interest)



Net Sales
Cost of Goods Sold
Gross Margin
SAG
Rationalizations
Interest Expense
Other (Income) Expense
Pre-tax Income
Taxes
Minority Interest
Goodyear Net Income
EPS

		As ported	Net Venezue Currency Los:		Rationalization Asset Write-of and Accelerat Depreciation	ffs, ed	Curta a	nsion ilments and ements	Labo Rela Close	arges for or Claims ated to a ed Facility Greece	Inves	ernment stigation Africa		Gains on set Sales	an Disc	t Income d Other crete Tax enefits	Λς	Adjusted	exces Cas	pense in ss of US h Tax ments	Ac D Earr	JS Tax djusted biluted nings Per Share	
ŀ	\$	18,138	\$	-	\$	-	Ś	-	Ś	-	\$	-	\$	-	\$	-	\$	18,138	\$	-	Ś	18,138	
	7	13,906	Ÿ	_	Ţ	(7)	Y	(38)	Y	_	Y	_	Ţ	-	Y	(11)	,	13,850	Y	_	,	13,850	
f		4,232	-	-		7		38		-		-		-		11		4,288		-		4,288	i
		2,720		-		-		-		-		-		-		-		2,720		-		2,720	
		95		-		(95)		-		-		-		-		-		-		-		-	
		428		-		-		-		-		-		-		6		434		-		434	
		302	(;	200)				-		(22)		(16)		3		10		77		-		77	
		687	:	200	1	102		38		22		16		(3)		(5)		1,057		-		1,057	
		(1,834)		25		9		-		-		-		-		1,972		173		-		173	
L		69				22		2		-		-		1		1		94				94	
	\$	2,452	\$	175	\$	71	\$	36	\$	22	\$	16	\$	(4)	\$	(1,978)	\$	790	\$	-	\$	790	l
																							l
	\$	8.78	\$ 0	.63	\$ 0	.25	\$	0.13	\$	0.08	\$	0.06	\$	(0.01)	\$	(7.09)	\$	2.83	\$	-	\$	2.83	

Fourth Quarter 2015 Liquidity Profile



Fourth Quarter 2015 - Maturity Schedule Pro Forma to reflect Euro Note Redemption





Note: Based on December 31, 2015 balance sheet values and excludes notes payable, capital leases and other domestic and foreign debt.

- (a) At December 31, 2015, our borrowing base, and therefore our availability, under the US revolving credit facility was \$536 million below the facility's stated amount of \$2.0 billion. At December 31, 2015, there were no borrowings outstanding under the first lien revolving credit facility. Letters of credit issued totaled \$315 million at December 31, 2015.
- (b) At December 31, 2015, the amounts available and utilized under the Pan-European securitization program of \$370 million (€340 million) totaled \$276 million (€254 million) and \$125 million (€115 million), respectively.
- (c) Excludes the €250 million (\$272 million) 6.75% Euro Notes due 2019 that were redeemed January 14, 2016.
- (d) At December 31, 2015, there were no borrowings outstanding under the €550 million European revolving credit facility and no letters of credit issued.

2016 Full-Year Industry Outlook



Consumer Replacement
Consumer OE
Commercial Replacement

Commercial

OE

Reconciliation for Segment Operating Income / Margin



·	Three Months Ended December 31,				Twelve Months Ended December 31,											
		2015		2014		2015		2014		2013		2012		2011		2010
Total Segment Operating Income	\$	476	\$	359	\$	2,022	\$	1,712	\$	1,580	\$	1,248	\$	1,368	\$	917
Rationalizations		(32)		(15)		(114)		(95)		(58)		(175)		(103)		(240)
Interest expense		(101)		(113)		(412)		(428)		(392)		(357)		(330)		(316)
Other income (expense)		2		(60)		115		(302)		(97)		(139)		(73)		(186)
Asset write-offs and accelerated depreciation		(3)		(4)		(8)		(7)		(23)		(20)		(50)		(15)
Corporate incentive compensation plans		(42)		(28)		(103)		(97)		(108)		(69)		(70)		(71)
Pension curtailments/settlements		(137)		-		(137)		(33)		-		1		(15)		-
Intercompany profit elimination		7		8		(3)		4		4		(1)		(5)		(14)
Loss on deconsolidation of Venezuelan subsidiary		(646)		-		(646)		-		-		-		-		-
Retained expenses of divested operations		(8)		(5)		(14)		(16)		(24)		(14)		(29)		(20)
Other		(26)		(16)		(92)		(51)		(69)		(34)		(75)		(47)
Income (Loss) before Income Taxes	\$	(510)	\$	126	\$	608	\$	687	\$	813	\$	440	\$	618	\$	8
United States and Foreign Tax Expense (Benefit)		(137)		(2,002)		232		(1,834)		138		203		201		172
Less: Minority Shareholders Net Income (Loss)		7		(1)		69		69		46		25		74		52
Goodyear Net Income (Loss)	\$	(380)	\$	2,129	\$	307	\$	2,452	\$	629	\$	212	\$	343	\$	(216)
					-											
Sales		\$4,063		\$4,356		\$16,443	\$	318,138	\$	19,540	\$:	20,992	\$	22,767	\$	18,832
Return on Sales		(9.4)%		48.9%		1.9%		13.5%		3.2%		1.0%		1.5%		(1.1)%
Total Segment Operating Margin		11.7%		8.2%		12.3%		9.4%		8.1%		5.9%		6.0%		4.9%

Reconciliation for Total Debt and Net Debt

Pro Forma to reflect Euro Note Redemption

	Dece	ember 31, 2015	•	ember 30, 2015	ember 31, 2014
Long-Term Debt and Capital Leases Notes Payable and Overdrafts	\$	5,120 49	\$	5,591 41	\$ 6,216 30
Long-Term Debt and Capital Leases Due Within One Year (a)		315		368	148
Total Debt	\$	5,484	\$	6,000	\$ 6,394
Less: Cash and Cash Equivalents ^(a)		1,195		1,690	 2,161
Net Debt	\$	4,289	\$	4,310	\$ 4,233

EBITDAP, Adjusted Debt & Leverage Ratio Reconciliations Pro Forma to reflect Euro Note Redemption

	Year Ended December 31,					
	2015	2014				
Net Income	\$376	\$2,521				
Interest Expense	412	428				
Income Tax (Benefit) Expense	232	(1,834)				
Depreciation and Amortization	698	732				
Pension Expense ^(a)	135	158				
Other ^(b)	645	397				
EBITDAP, as adjusted	\$2,498	\$2,402				

	Pro Forma	
	December 31,	December 31,
	2015	2014
Notes Payable and Overdrafts	49	30
Long-Term Debt and Capital Leases Due Within One Year (c)	315	148
Long-Term Debt and Capital Leases	5,120	6,216
Total Debt	\$5,484	\$6,394
Global Unfunded Pension Obligations	\$642	\$714
Adjusted Debt	\$6,126	\$7,108
Adjusted Debt/EBITDAP	2.45x	2.96x

⁽a) Pension expense is the net periodic pension cost before curtailments, settlements and termination benefits as reported in the pension-related footnote in the Notes to Consolidated Financial Statements.

⁽b) Other includes rationalization charges, other (income) expense and the loss on the deconsolidation of our Venezuelan subsidiary effective December 31, 2015.

⁽c) The December 31, 2015 balance reflects the redemption of the €250 million (\$272 million) 6.75% Euro Notes due 2019 that occurred on January 14, 2016.

Reconciliation for Free Cash Flow from Operations



The amounts below are calculated from the Consolidated Statements of Cash Flows except for pension expense, which is as reported in the pension-related note in the Notes to Consolidated Financial Statements.

	Year Ended									
\$ In millions		ec. 31, 2015		ec. 31, 2014						
Net Income	\$	376	\$	2,521						
Depreciation and Amortization		698		732						
Change in Working Capital ^(a)		(42)		(1)						
Pension Expense ^(b)		135		158						
Provision for Deferred Income Taxes		79		(1,970)						
Loss on Deconsolidation of Venezuelan Subsidiary		646		-						
Gain on Recognition of Deferred Royalty Income		(155)		-						
Capital Expenditures		(983)		(923)						
Other ^(c)		197		464						
Free Cash Flow from Operations (non-GAAP)	\$	951	\$	981						
Capital Expenditures		983		923						
Pension Contributions and Direct Payments		(103)		(1,338)						
Rationalization Payments		(144)		(226)						
Cash Flow from Operating Activities (GAAP)	\$	1,687	\$	340						

- a) Working capital represents total changes in accounts receivable, inventories and accounts payable trade.
- b) Pension expense is the net periodic pension cost before curtailments, settlements and termination benefits as reported in the pension-related note in the Notes to Consolidated Financial Statements.
- c) Other includes amortization and write-off of debt issuance costs, net pension curtailments and settlements, net rationalization charges, net (gains) losses on asset sales, net Venezuela currency loss, compensation and benefits less pension expense, other current liabilities, and other assets and liabilities.

